# Videos on the present state of decommissioning



A video showing the progress of decommissioning at the Fukushima Daiichi Nuclear Power Station and developments expected in the future is available. It gives you a visual tour of the facilities in a way that makes you feel as if you were visiting the site.



There are also other videos focusing on people working behind the scenes toward decommissioning.



People offering technology to

support the decommissioning

at the Fukushima Daiichi NPS



People serving food to support the decommissioning at the Fukushima Daiichi NPS



You can view these videos only in Japanese.

# **Important Stories** on Decommissioning

Decommissioning portal

# **TEPCO Decommissioning Archive Center**



Address: 378 Aza-Chuo, Oaza-Kobama, Tomioka-machi, Futaba-gun, Fukushima Hours: 9:30 - 16:30 (closed on the third Sunday of every month, and during the year-end and New Year's holidays) Admission fee: Free (free parking)

Telephone:+81-(0)120-50-2957

METI

Note: Reservations may be required to prevent the spread of COVID-19.

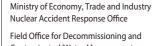
Here, people from areas around the power station in Fukushima Prefecture, and general public people can check facts about the accident at the Fukushima Daiichi NPS, the current state of decommissioning work, and other information.





now and in the future

2021



Agency for Natural Resources and Energy,

Contaminated/Water Management, FAX: +81-(0)240-22-9400 Cabinet Office

TEL: +81-(0)3-3580-3051 (direct FAX: +81-(0)3-3580-0879 mail: hairo-public@meti.go.jp TEL: +81-(0)240-22-9390 Research Institute for Nuclear

Photographs: Courtesy of Tokyo Electric Power Company Holdings, Incorporated (TEPCO) (Fukushima Daiichi NPS decommissio magazine Hairo Michi and other materials) apan Atomic Energy Agency, Internationa missioning, and others

ecyclability Rank 🖲



Fukushima Daiichi Nuclear Power Station,



# Introduction

At the TEPCO Fukushima Daiichi Nuclear Power Station, thanks to the daily efforts of on-site personnel, decommissioning work is progressing step by step with safety as the top priority.

This booklet provides answers to questions regarding Fukushima in an easy-to-understand manner, as well as information about the current status and future actions regarding the decommissioning process, together with recent topics.



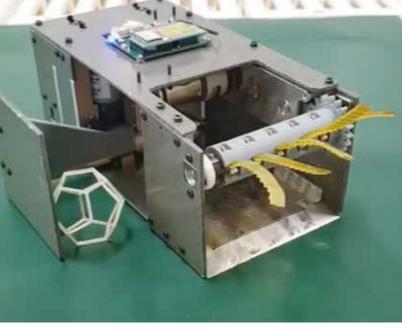




5

Q1:

Q3:



# **Table of Contents**

### 1 Visit by local people

About 4,000 local people visited the site for observation in FY2020 (as of the end of February 2021).

### ② Gifts to on-site personnel

Thousands of origami cranes were sent from different parts of Japan.

Many people have shown warm support.

(3) Tanks storing water produced through purification of contaminated water There are more than 1,000 of them on the premises.

### ④ 120 m high exhaust stack

The dismantling work finished in May 2020, with the upper half removed in cooperation with local company

 $(\mathbf{5})$  A robot presented at a decommissioning robotics competition in which high school students across Japan gathered to demonstrate their technologies useful for decommiss

In FY2020, a robot of a local technical school, National Institute of Technology (Kosen), Fukushima College, won the top prize.

(The photo shows the robot created by the college.)

# Fukushima **Daiichi Nuclear Power Station** site map



N

Tanks

Rubble

Felled trees

# **Current status at the Fukushima Daiichi**

# Status of the site

# Unit 1



A cover that is large enough to spread over the entire building will be installed to prevent dust scattering during planned fuel removal.

# Unit 3



Fuel removal began in 2019 and finished in February 2021, marking the first completion of the task for a reactor left with fuel debris.





Preparations are underway to install a gantry on the south side prior to fuel removal.

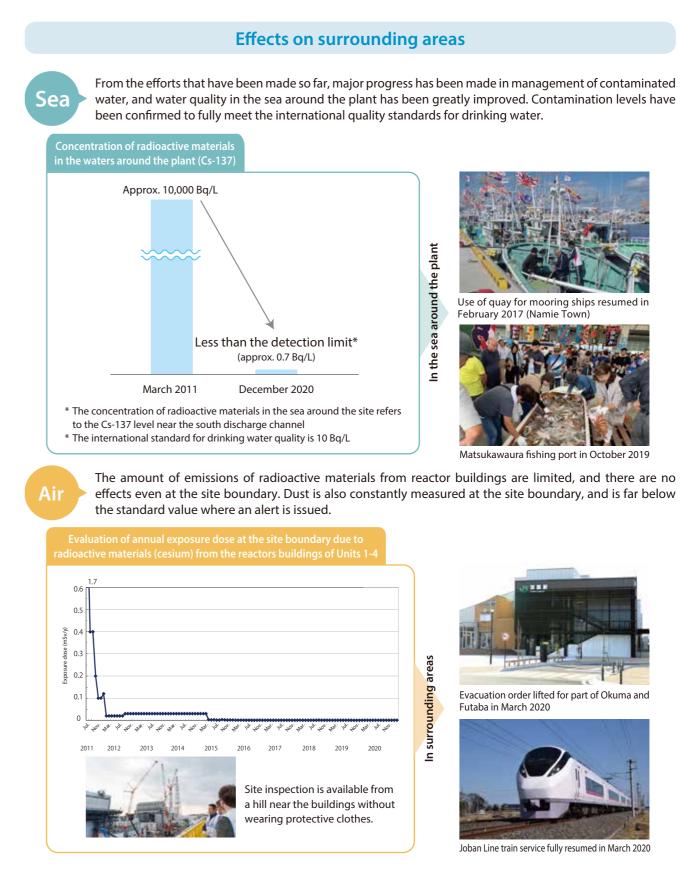
## Unit 4



All fuel assemblies have been removed and transferred to the common pool or other places, and they are stored and managed safely.



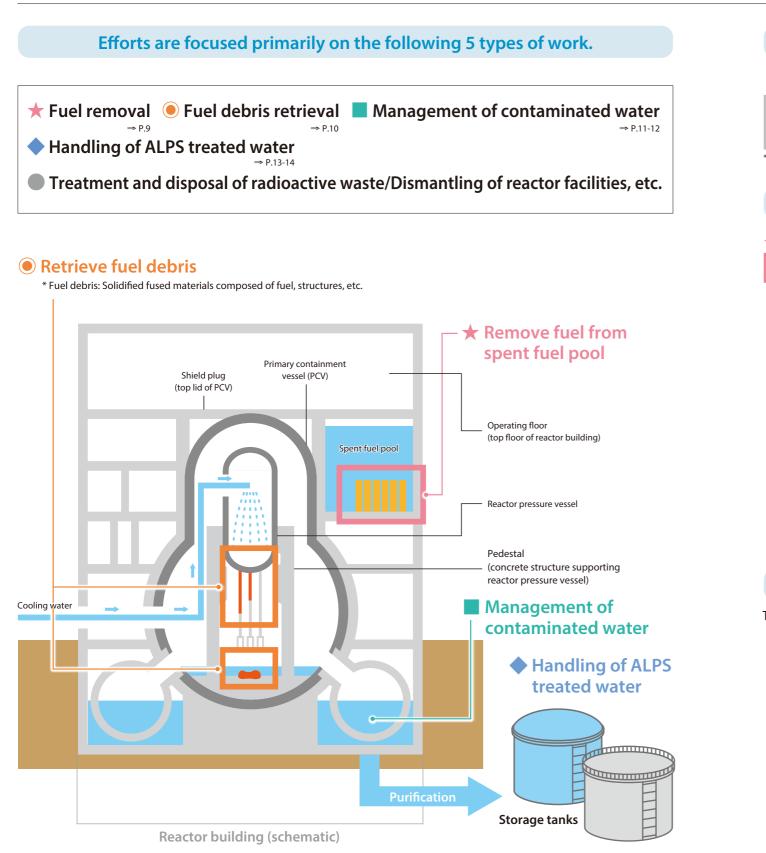
# **Nuclear Power Station**

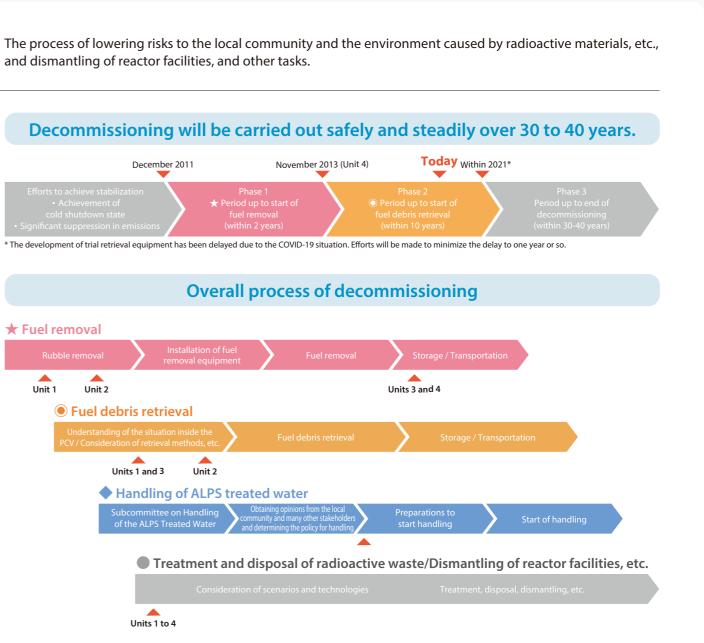


06

# What is **decommissioning** of the Fukushima Daiichi Nuclear Power Station?

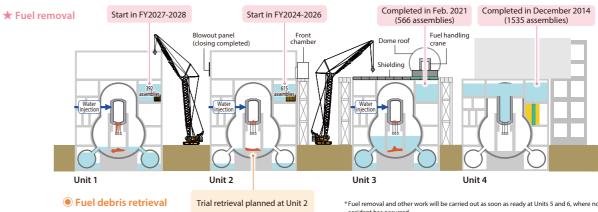
and dismantling of reactor facilities, and other tasks.





Status of each unit

The implementation procedure for measures and the progress vary between reactors because each unit is in a different status.



# Important Stories on Decommissioning 2021

accident has occurred

# **Fuel removal**

Removal of all fuel was completed at Units 3 and 4 by FY2021. Preparations to start fuel removal are underway at the remaining reactors.

Spent fuel pool

On-site transport

Common poo

# **Fuel debris retrieval**

Fuel debris retrieval is one of the most challenging tasks in decommissioning. Activities are underway to conduct trial retrieval first while bringing together wisdom from Japan and abroad.

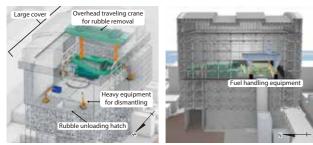
# **Fuel removal method**

There are fuel assemblies remaining in the reactor buildings. Removing them requires the tasks of recovering them with handling equipment from the spent fuel pool where they are stored and transporting them to the common pool at the site.

# Progress of fuel removal work

## The work must be performed carefully to prevent radioactive material from scattering. Considering the difference in the internal situation of each reactor, the removal work is being carried out through a process optimized for each reactor. While the removed fuel is stored at the site and analyzed in terms of properties, methods to treat and dispose of them will be studied.

### Unit 1



• Large cover installation to be completed in FY2023 Fuel removal to start in FY2027-2028. Aiming to finish removal in about two years

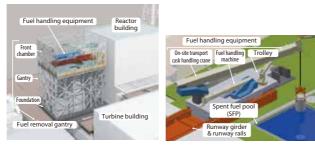
Rubble deposited inside the building needs to be removed before fuel removal can be started. To prevent dust scattering during rubble removal, work to cover the entire building is in progress.

**Unit 3** Removal completed in February 2021

### Unit 2

Primary

containment vessel



• Fuel removal to start in FY2024-2026. Aiming to finish removal in about two years

The planned method involves drilling a small hole on the south side of the building and removing fuel through the hole using a crane-type removal machine, without dismantling the building.

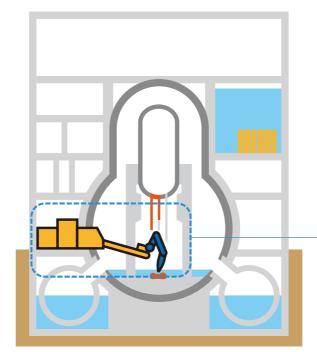
Unit 4 Removal completed in December 2014

Units 5 and 6 Removal to be carried out as soon as ready while considering the progress at Units 1 and 2

# Work schedule

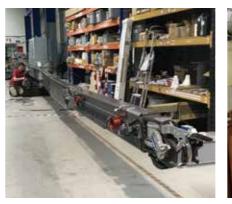
- Activities will continue with the goal of completing fuel removal from all the reactors by the end of 2031.
- The removed fuel will be stored at the site for the time being and assessed for long-term integrity to determine optimal treatment and disposal methods.

# Findings from past investigations for fuel debris retrieval



# Plans for the future

Fuel debris retrieval will be carried out with safety as the top priority, using a phased approach in which work is flexibly reviewed based on investigation results. Trial retrieval will start at Unit 2 and then be gradually expanded in scale.





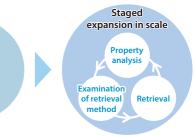
Robotic arm

# Property analysis \* at research labs

The radiation dose rate inside the primary containment vessel is too high for people to go inside to work. Fuel debris retrieval under these conditions is an unprecedented challenge. Internal investigations have been conducted by using remote control robots to obtain details of the situation inside.









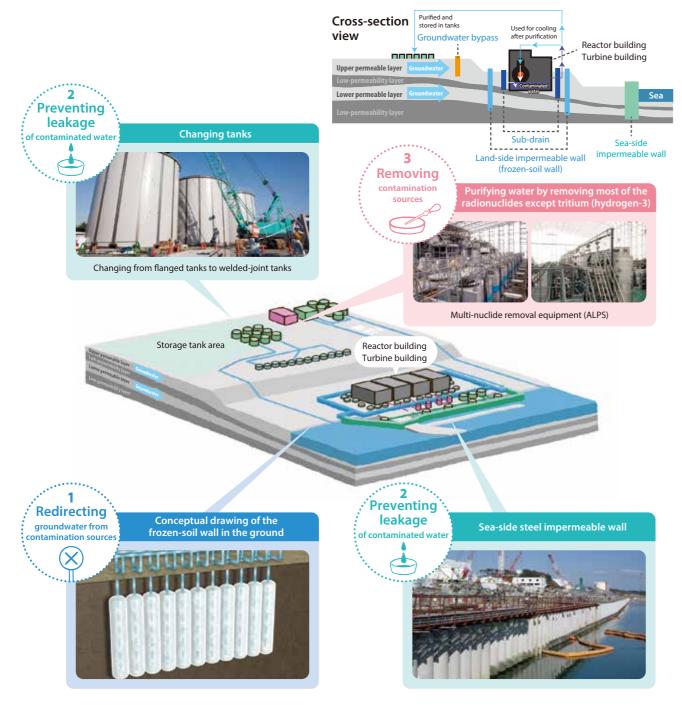
Robot development

# **Management of contaminated water**

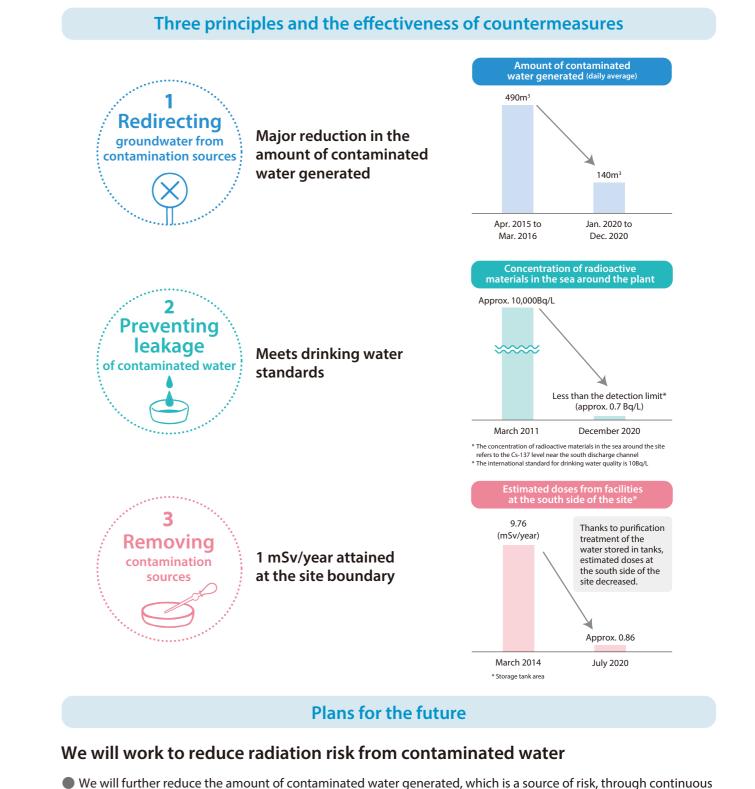
Due to various efforts we have made so far, significant progress has been made in management of contaminated water as well as in improvement of sea water quality around the plant. In line with three basic principles, various measures will continue to be taken, in order to further reduce risk.

# Mechanism of generation of contaminated water

Water for cooling fuel debris comes into contact with that debris and thereby becomes contaminated with highly concentrated radioactive materials. New contaminated water is generated due to mixing of this highly contaminated water with groundwater and rainwater that flow into buildings.



Examples of key countermeasures under the three principles



implementation of countermeasures for rainwater.

The goal is to reduce the amount of contaminated water generated per day to 100 m3 by the end of 2025.

# Handling of ALPS\* treated water \* Advanced Liquid Processing System

What is ALPS treated water? Where does it come from?

Contaminated water is generated at the reactor buildings of the Fukushima Daiichi Nuclear Power Station every day (see pages 11 to 12 for management of contaminated water). The contaminated water is purified by the multi-nuclide removal equipment called ALPS and water treated with this purification process is called "ALPS treated water."



\* Water containing any radioactive materials other than tritium is purified again until their concentrations meet the regulatory standards.

# Why does ALPS treated water have to be handled?

Although safely handling ALPS treated water is technically possible, the water has been stored in the tanks at the site to wait for discussions on reputational damage and other social impacts.

In the meantime, the number of tanks has continued to increase and today they take up a large part of the site. The site is expecting the main steps of decommissioning coming into full operation, such as fuel debris retrieval and fuel removal. Making the most of the available land space is essential in these activities, and it highlights the importance of handling ALPS treated water and reducing the number of tanks.

Some people also say that the presence of the large number of tanks has a negative impact on reputation.

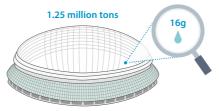
- Storage facilities for spent fuel
- Storage and analysis facilities for fuel debris and radioactive waste
- · Mockups and training facilities for work simulations

# Is ALPS treated water safe?

Purification by ALPS removes most of radioactive materials contained in water. Therefore, contaminated water and ALPS treated water are two different things in terms of safety.

Meanwhile, purification by ALPS is unable remove a radioactive material called tritium (hydrogen-3) and it remains in ALPS treated water.

However, it is believed that tritium is unlikely to affect human health and the environment as long as its level meets the regulatory standards.



The amount of tritiated water is only 16 grams in 1.25 million tons of treated water.

> 1.25 million t = Volume of the Tokyo Dome stadium 16 g = About a tablespoonful

ALPS treated water refers to water generated by the purification equipment by removing most of radioactive materials from contaminated water coming from the reactor buildings every day. The government has decided to discharge it into the sea because of the need to secure land space, and the discharge will be carried out after a preparation period. Various measures will be taken to prevent reputational damage associated with discharges.

# **Characteristics of tritium**

1 Tritium emits very weak radiation and it normally exists in nature.

The emitted radiation is so weak that it can be blocked with only a sheet of paper and cannot go through human skin. Tritium normally exists in nature because it can be produced by radiation from space.

For this reason, people take in tritium through water and food.

2 Tritium is actually discharged from nuclear facilities in Japan and elsewhere.

Tritium is routinely discharged from nuclear facilities in Japan and abroad in accordance with the regulatory standards. No impact attributable to tritium has been commonly seen among these nuclear facilities.

Graf	
Gundremmi	
Cernavod	
La Hague reprocessing p	
Tricastin	
Asco NPS	
Cofrentes NPS	
Reference: Examples of nuclear facil	

# The handling of ALPS treated water

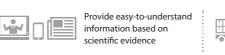
Japan has been studying the issue for about seven years, taking into account social aspects, such as potential impacts on reputation, and decided to discharge it into the sea. Discharge into the sea is a method that has been used in Japan and elsewhere and is regarded as a reliable means of handling such water. If carried out in accordance with regulatory standards, it will not affect the safety of human health and the environment.

- 1 Many nuclear facilities worldwide discharge tritiated water into the sea after diluting it to concentrations that meet the regulatory standards.
- 2 The spread of tritium after discharge is relatively easy to monitor because ocean currents are less likely to fluctuate than the climate.
- 8 The International Atomic Energy Agency (IAEA) acknowledges the discharge into the sea as technically feasible and in line with international practice.

With the determination not to cause additional adverse impacts on reputation due to the discharge of the

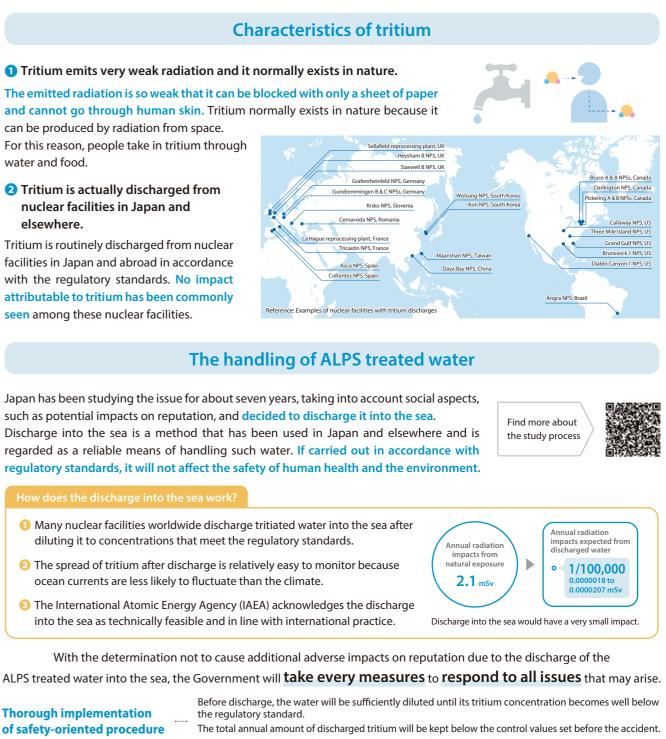
**Thorough implementation** of safety-oriented procedure the regulatory standard. Monitoring will also be enhanced in cooperation with international agencies.

### Actions to prevent reputational damage



Support fisheries and other 

# Important Stories on Decommissioning 2021



industries potentially affected by reputational damage in their efforts to cultivate and expand markets



Provide a safety net in the form of compensation if reputational damage occurs





What is the current situation at the Fukushima Daiichi Nuclear **Power Station?** 

The environment at the site has improved so much that workers may wear ordinary working clothes in most areas. Even visitors do not have to change their clothes.





Moving around in ordinary clothes at the site



Visit by local people

- As decommissioning progresses, the environment at the site has improved so much that workers may wear ordinary working clothes in 96% of the on-site area.
- Since November 2018, local people visiting the site have no longer been required to change their clothes and wear masks while staying on the hill overlooking Units 1 to 4. Visitors totaled about 18,000 in FY2019 and about 4,000 in FY2020, including local people.
- As of the end of February 2021. In FY2020, the scale and frequency of visits by local people were reduced from the levels in the previous year due to the impact of COVID-19.
- On-site workers are served hot meals at the cafeteria and given access to a convenience store, a large rest house, and even emergency treatment facilities and teams as a result of improvements in the working environment.



A cafeteria and a convenience store available at the large rest house



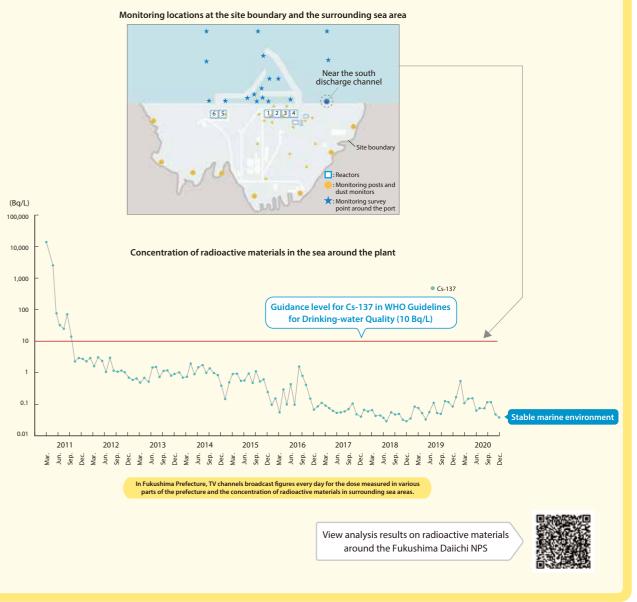
Emergency physicians are on duty 24/7





Radiation leakage is very limited and unlikely to affect the surrounding environment. Thorough radiation monitoring is implemented just in case.

- site boundary.
- Changes in radiation doses are monitored at each work site. The state of water and air is also constantly monitored at the site boundary. A system is in place to ensure immediate reporting in the event of a rise in the concentration of radioactive material.
- The generation of contaminated water has reduced significantly. With strict measures taken to prevent leakage, water quality in the sea around the plant has improved so much that it meets the world standards for drinking water.



15

# Are there any effects on people's living environment in areas surrounding the Fukushima Daiichi Nuclear Power Station?





Radiation leaking outside the reactors is very limited, and no effects are expected from radiation exposure even at the



Sea-side impermeable wall

# Decommissioning Q&A

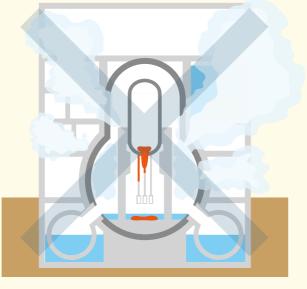


# Is there any possibility of another accident?

The reactors are kept in stable condition, and thus the probability of another accident is exceedingly low.

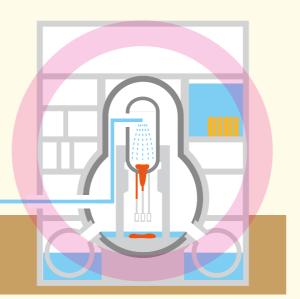


- All the reactors achieved a cold shutdown state in December 2011 and have remained stable to date. The probability of another accident is thought to be exceedingly low.
- Even in the unlikely event that fuel inside the reactor reaches recriticality, the plant is fully ready to respond with equipment in place to suppress nuclear fission.



### At the time of the accident

The accident prevented water injection to the reactors. As a result, the fuel generated heat, and hydrogen explosions occurred.



## Today

Reactors are kept stable.

# 04

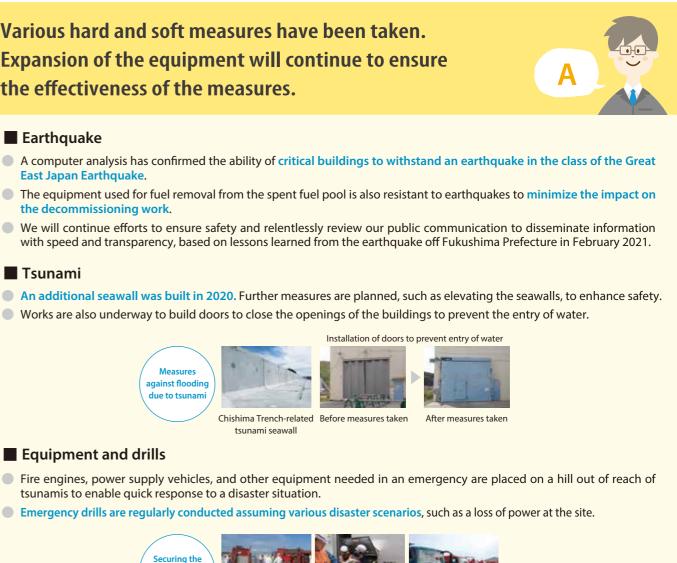
earthquakes and tsunamis?

Various hard and soft measures have been taken. **Expansion of the equipment will continue to ensure** the effectiveness of the measures.

# Earthquake

- East Japan Earthquake.
- the decommissioning work.

## Tsunami



## Equipment and drills

- tsunamis to enable quick response to a disaster situation.







# **TEPCO** is responsible,

but the government is also fully committed.

To reconstruct Fukushima as early as possible, and to ensure safe and steady progress of decommissioning, the government of Japan has formulated an overall decommissioning schedule, and checks the decommissioning processes accordingly. The government is also committed to updating local people on developments and disseminating information in Japan and abroad.

# How is the site prepared for natural disasters, such as



Fire engines







# Who is involved in the decommissioning?

Wisdom has been gathered from experts in Japan and abroad, and local people have been cooperating, too.



ABLE Co., Ltd.

Canyonworks, Ltd.

at the Fukushima Dajichi NPS)

the exhaust stack for Units 1 and 2

This decommissioning is an unprecedented challenge. To bring together wisdom from Japan and abroad, various organizations are involved in the project, including universities, research and development institutions, and overseas companies, in addition to the government of Japan and TEPCO.



The decommissioning work, a major precondition of Fukushima reconstruction, will continue over the period of 30-40 years, and therefore involvement of local people in various ways is essential, such as through nearby businesses supporting the decommissioning (lodging facilities, restaurants, etc.) or as on-site personnel and engineers.

- Local communities, including local companies, are also cooperating on decommissioning. The goal is to move the decommissioning project forward in tandem with Fukushima's reconstruction, where local communities are invigorated as technical expertise and other skills gained through the cooperation serve as a driving force.
- The project has also been working closely with IAEA and other international organizations to take advantage of their knowledge and experiences about decommissioning and actively disseminating information on the decommissioning of the Fukushima Daiichi Nuclear Power Station to the international community. IAEA has provided assessments and advice on decommissioning at four occasions to date.

# 07

radioactive waste?

# The government of Japan will consider this, taking full responsibility.

- The retrieved fuel debris and radioactive waste are stored safely within the premises of the Fukushima Daiichi Nuclear Power Station for the time being. How to treat or dispose of them will be discussed in depth through further investigations and studies, based on a better understanding of their properties.
- This discussion will take into account opinions from local communities.



Talks with local people



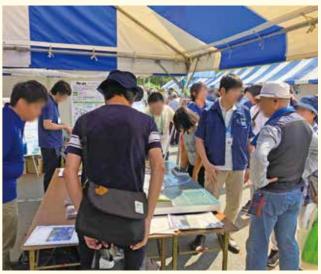
# What will happen after the decommissioning is completed?

Studies will continue on what will happen after the completion of the decommissioning, fully taking into account opinions of local people.

- No specific vision has been developed on the state after the decommissioning is completed because of the many remaining uncertainties, such as the internal state of the reactors and the handling of waste.
- community and needs further studies. The government of Japan will continue such studies, fully taking into account views of local people.

# What will eventually be done with the retrieved fuel debris and





A presentation booth opened for a local event



Having a vision about the state after decommissioning is an important issue related to the future of the local

# History of 10 years of decommissioning

111

Fen years have passed since the accident at the Fukushima Daiichi Nuclear Power Station n this section, the history of the decommissioning work over these ten years is provided n a chronological table. The project has been carried out safely and steadily to achieve poth reconstruction and decommissioning

Important Stories on Decommissioning 2021

# History of 10 years of decommissioning





- J-Village reopened (except for some facilities; fully opened in 2019)

- Evaluation order lifted in some areas of Futaba Town
- The Great East Japan Earthquake and Nuclear Disaster Memorial Museum opened

28



# Step-by-step progress toward the future of Fukushima

Ten years have passed since the accident at the Fukushima Daiichi Nuclear Power Station. The decommissioning work is progressing step by step, but we still have a long way to go. We continue to work steadily toward the reconstruction of Fukushima while putting safety first.



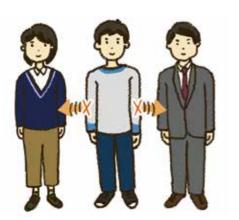
# **Basic knowledge about radiation**

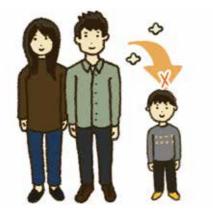
# **Radiation in daily life**

In our daily lives, we are exposed to various types of radiation. It originally exists in nature, and does radiation exist not only in specific places such as nuclear power stations and hospitals. Health effects of radiation depend not on the existence of radiation itself but on the amount of radiation we are exposed to.



**Radiation is not infectious** 





No genetic effects on future offspring due to

radiation exposure have been confirmed.

# **Current Situation of Fukushima**

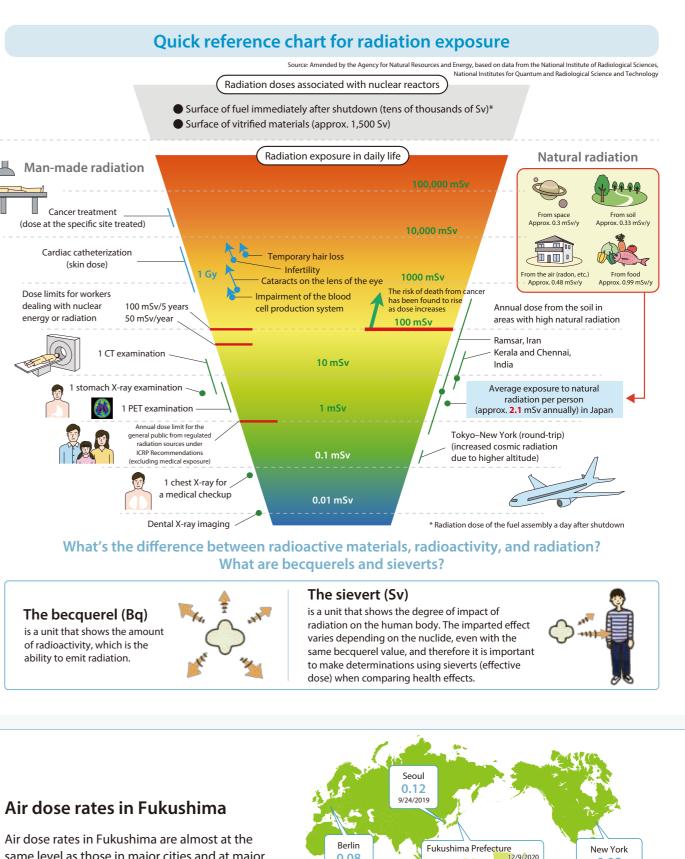
# Safety of food from Fukushima Prefecture

Based on the world's strictest standard of radioactive materials inspection on food and drinking water from Fukushima Prefecture, the safety is ensured and all products that are shipped to the market are within standard values. After the accident, 54 countries/regions imposed import restrictions on food from Fukushima. The restrictions have gradually been eased since then, with 39 countries/regions having fully lifted them. \* As of January 2021



# Air dose rates in Fukushima

same level as those in major cities and at major sightseeing spots inside and outside Japan.



# 0.08 9/27/2019

# Important Stories on Decommissioning 2021

\* Dose rates in µSv/ho

0.05

1/18/2019

Vinamisoma 0.06 •

ima Daiichi Nuclear

Source: Steps for Rev

# Terminology

# ① Operating floor P.7

The uppermost floor of the reactor building, where tasks such as fuel exchange are carried out using the fuel handling machine during periodic inspections.

# 2 Dry cask P.3

A container for spent fuel and other materials. It is used to store fuel removed from the common pool on a hill.

# 3 Air dose rate

The radiation dose present in a certain space, converted to a value per unit time. This includes more than radiation derived from the accident. It is also affected by radioactive materials derived from nature. Therefore, due to geological difference, there are rate gaps among regions, and weather condition also fluctuates the air dose rate.

# 4 Reactor pressure vessel (RPV) ------ P.7/P.27

A metal vessel housing fuel, control rods, and other components. This vessel is installed in the primary containment vessel. In the operating power station, heat is produced in this vessel due to the nuclear fission reaction.

# (5) Primary containment vessel (PCV) P.7/P.8/P.10/P.26/P.27

A steel vessel housing the reactor and associated cooling system equipment, etc. Its function is to prevent diffusion of radioactive material to the surrounding are in case of fuel damage.

## 6 Sub-drain P.4/P.27

A well installed near a building to lower the level of groundwater around the building and thereby suppress the influx of groundwater into the building and efflux of groundwater to the area on the sea side of the building. Groundwater pumped up from the sub-drain is purified and discharged after checking that the operational targets are met.

# ⑦ Spent fuel

Nuclear fuel which has been used in a nuclear reactor and whose fission ability has weakened. At the Fukushima Daiichi NPS, retrieval of fuel from spent fuel pools in reactor buildings has been proceeding in order to reduce future risk. (Retrieval from Units 3 and 4 has been finished.)

### 8 Shield plug

The top lid of the primary containment vessel. It has been found that the underside of the lid is highly contaminated. Although this is not considered to affect the decommissioning work directly, future decommissioning activities will be flexibly reviewed based on such findings.

## Iurbine building P.11

A building housing the turbine generator. At the Fukushima Daiichi NPS, the building is located on the sea-side of the reactor building.

### 10 Groundwater drain P.4

One of the measures for "preventing leakage" of contaminated water. The facility prevents contaminated water from leaking into the sea by pumping up the groundwater blocked by the sea-side impermeable wall and purifying it before discharging it into the sea.

## 1 Groundwater bypass P.4/P.11/P.26

One of the measures for "redirecting" groundwater from contamination sources. The facility pumps up groundwater flowing from the mountain side to the sea side through wells apart from reactor buildings and other facilities and checks that the discharge standards are met before discharging the water into the sea.

# 12 Frozen-soil wall P.3/P.11

One of the measures for "redirecting" groundwater from contamination sources. It is built around the reactor buildings and turbine buildings for Units 1 to 4 and blocks the groundwater flowing from the mountain side to the sea side.

# 

A radioisotope of hydrogen. This is produced not only by nuclear reactors, but also in nature by contact between cosmic rays and the earth's atmosphere. It is present in rivers and the ocean in the form of "tritiated water" combined with oxygen. Tritium is also contained in rainwater, tap water, and water vapor in the atmosphere, but the radiation emitted by tritium has extremely low energy, and thus has little effect on the human body.

### 14 Blowout panel P.8

Equipment that prevents building damage by automatically failing and releasing pressure when pressure in the reactor building has increased.

# 15 Main process building P.4

A common facility for radioactive waste treatment and storage for all the reactors. Since the accident, it has been used as temporary storage for stagnant water that has been transferred from the reactor buildings before being treated.

## 16 Pedestal P.7

A concrete structure supporting the reactor pressure vessel.

## 17 Radioactive cesium (Cs-134, Cs-137) ..... P.6/P.12

This is produced during fission of uranium fuel. One of the primary radioactive materials emitted into the environment due to the accident at the Fukushima Daiichi NPS. The half-life of Cs-134 is 2.1 years, and Cs-137 is 30 years. Food safety is measured using radioactive cesium as a standard. (The standard for general foods in Japan is 100Bq/kg.)

# 18 Monitoring post P.16

A system for continuously measuring the radiation dose in the atmosphere. These posts are mainly located on the site of the nuclear power station and surrounding municipalities. Real-time measurement data is publicly released on a website.

For more information on the Fukushima Prefecture Radiation Monitoring Office  $\rightarrow$ 



### 19 Weld-joint tanks P.11/P.28

Tanks storing purified water. Their joints are welded to reduce the risk of the stored water leaking out. Flanged tanks built from steel materials connected together with bolts were once used for storage, but they have been replaced with weld-joint tanks to lower the risk of leakage.

## 20 Criticality P.17

The condition where fission is ongoing in a sustained chain reaction. In a nuclear power station, electricity is generated by keeping this chain reaction in the nuclear reactor at a certain level (output).

# 21 Cold shutdown state P.17/P.23

A state where temperature at the bottom of the RPV is roughly 100°C or less, emission of radioactive materials is controlled, and medium-term safety of the cooling system can be ensured.

# 

The abbreviation for the International Research Institute for Nuclear Decommissioning.

The organization conducts research and development on the decommissioning of the Fukushima Daiichi NPS, promotes cooperation with international and domestic organizations, and develops human resources for associated research and development.

# 23 JAEA P.19

The abbreviation for the Japan Atomic Energy Agency. Its activities include analyses and studies on treatment and disposal of fuel debris and other radioactive materials and the provision of opportunities for development and demonstration of remote control equipment for that purpose.

# 

The abbreviation for Nuclear Damage Compensation and Decommissioning Facilitation Corporation.

The organization was founded in September 2011 as the Nuclear Damage Compensation Facilitation Corporation to assume responsibilities such as granting compensation funds to nuclear operators. It was reorganized into Nuclear Damage Compensation and Decommissioning Facilitation Corporation in August 2014. With the additional objective of ensuring appropriate and steady implementation of decommissioning and other activities, the NDF conducts research and development of technologies needed for decommissioning, etc. and offers associated advice, guidance, and recommendations.

# (2) WHO Guidelines for Drinking-water Quality P.16

Guidelines prescribing numerical targets and measures to be taken to ensure safety of drinking water, set forth by WHO (World Health Organization). A value of 10 becquerel/ liter is used as an indicator for cesium-137, and water not exceeding that value is assessed to be suitable for drinking.