

Main decommissioning work and steps

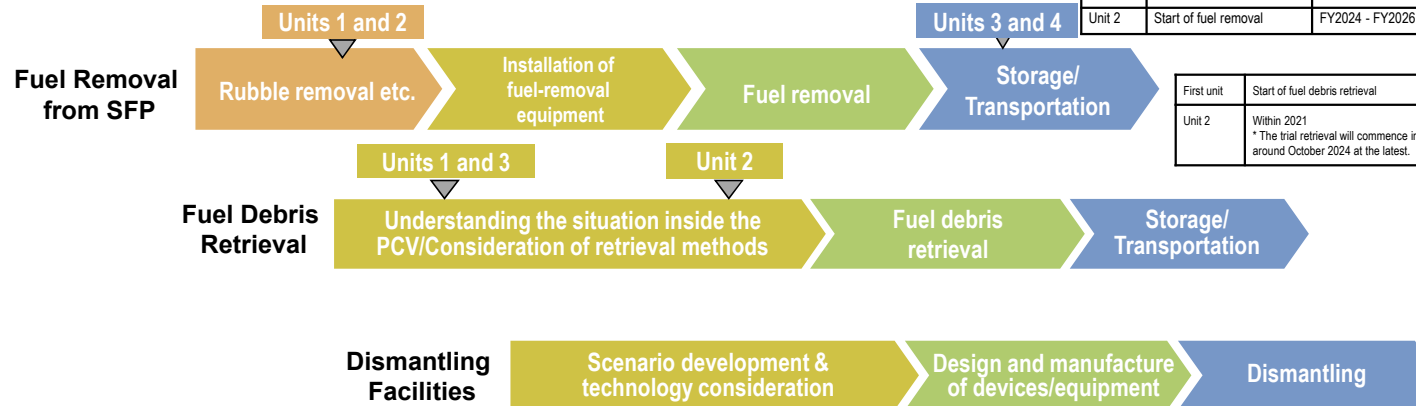
Fuel removal from the spent fuel pool was completed in December 2014 at Unit 4 and on February 28 2021 at Unit 3.
Work continues sequentially toward the start of fuel removal from Units 1 and 2 and debris (Note 1) retrieval from Units 1-3.

(Note 1) Fuel assemblies having melted through in the accident with nearby metal materials etc.

<Milestones in the Mid- and Long-Term Roadmap>

Units 1-6	Completion of fuel removal	Within 2031
Unit 1	Start of fuel removal	FY2027 - FY2028
Unit 2	Start of fuel removal	FY2024 - FY2026

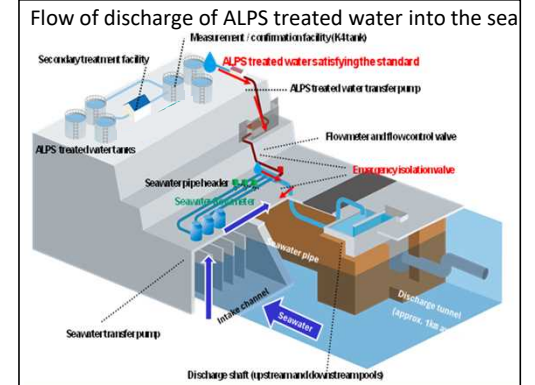
First unit	Start of fuel debris retrieval
Unit 2	Within 2021 * The trial retrieval will commence in around October 2024 at the latest.



Measures for treated water

Handling of ALPS treated water

Regarding the discharge of ALPS treated water into the sea, TEPCO must comply with regulatory and other safety standards to safeguard the public, the surrounding environment and agricultural, forestry and fishery products. To minimize adverse impacts on reputation, efforts including enhanced monitoring, ensuring objectivity and transparency by engaging with third-party experts and having safety checked by the IAEA, will continue. Moreover, accurate information will be disseminated with full transparency.



Contaminated water management - triple-pronged efforts -

(1) Efforts to promote contaminated water management based on the three basic policies

- "Remove" the source of water contamination
- "Redirect" fresh water from contaminated areas
- "Retain" contaminated water from leakage

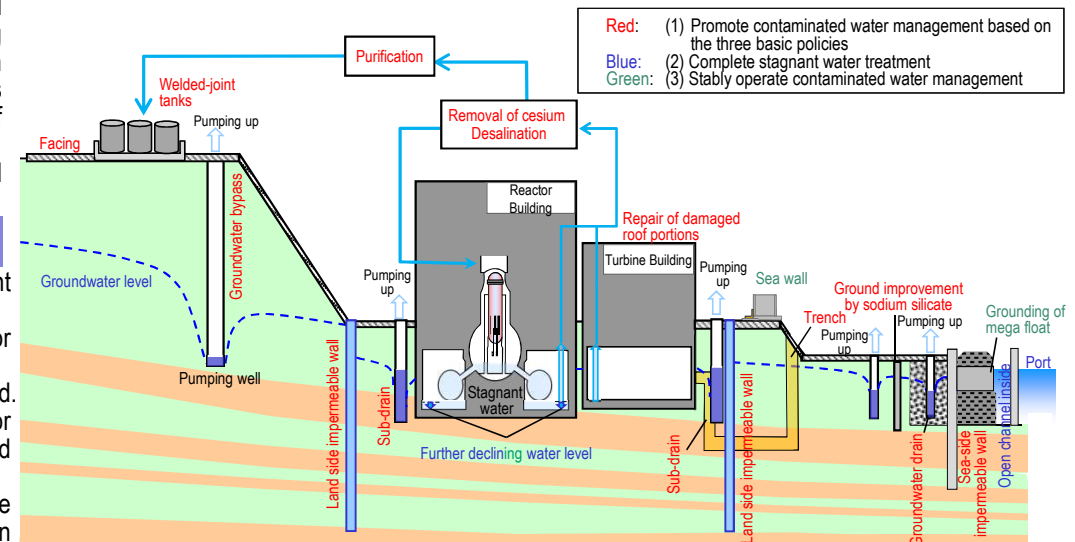
- Strontium-reduced water from other equipment is being re-treated in the Advanced Liquid Processing System (ALPS: multi-nuclide removal equipment) and stored in welded-joint tanks.
- Multi-layered contaminated water management measures, including land-side impermeable walls and sub-drains, have stabilized the groundwater at a low level and the increased contaminated water generated during rainfall is being suppressed by repairing damaged portions of the building roofs facing onsite. Through these measures, the generation of contaminated water has been suppressed and reduced, from approx. 540 m³/day (in May 2014) before implementing measures to approx. 80 m³/day (in FY2023), achieving the milestone of "suppressing the amount of contaminated water generated to 100 m³/day or less during average rainfall within FY2025."
- Measures will proceed to further reduce the amount of contaminated water generated and suppress it to approx. 50-70 m³/day by FY2028.

(2) Efforts to complete stagnant water treatment

- To reduce the stagnant water levels in buildings as planned, work to install additional stagnant water transfer equipment is underway.
- In 2020, treatment of stagnant water in buildings was completed, except for the Unit 1-3 Reactor Buildings, Process Main Building and High-Temperature Incinerator Building.
- While assessing the dust impact, measures to reduce the stagnant water level were implemented. In March 2023, the target water level in each building was achieved. For the Units 1-3 Reactor Buildings, "reducing stagnant water in the Reactor Buildings to about half the amount at the end of 2020 during the period FY2022-2024" was achieved.
- For zeolite sandbags on the basement floors of the Process Main Building and High-Temperature Incinerator Building, measures to reduce the radiation dose are being examined with stabilization in mind.

(3) Efforts to stably operate contaminated water management

- As part of the tsunami countermeasures, openings in buildings were closed and work to install sea walls was completed. As countermeasures for heavy rain, sandbags are being installed to suppress direct inflow into buildings while work to enhance drainage channels and other measures is being implemented as planned.



Progress status

- ◆ The temperatures of the Reactor and the Primary Containment Vessel of Units 1-3 have been maintained stable. There was no significant change in the concentration of radioactive materials newly released from Reactor Buildings into the air. It was concluded that the comprehensive cold shutdown condition had been maintained.

Discharge of ALPS treated water into the sea (4th discharge in FY2024)

In preparation for the 4th discharge of ALPS treated water in FY2024, Tank Group C of the measurement/confirmation facility was analyzed and TEPCO and an external institute confirmed that the analytical results satisfied the discharge requirement. The results were announced on August 5.

Following the confirmation, discharge of ALPS treated water of Tank Group C of the measurement/confirmation facility into the sea commenced from August 7 and was completed on August 25.

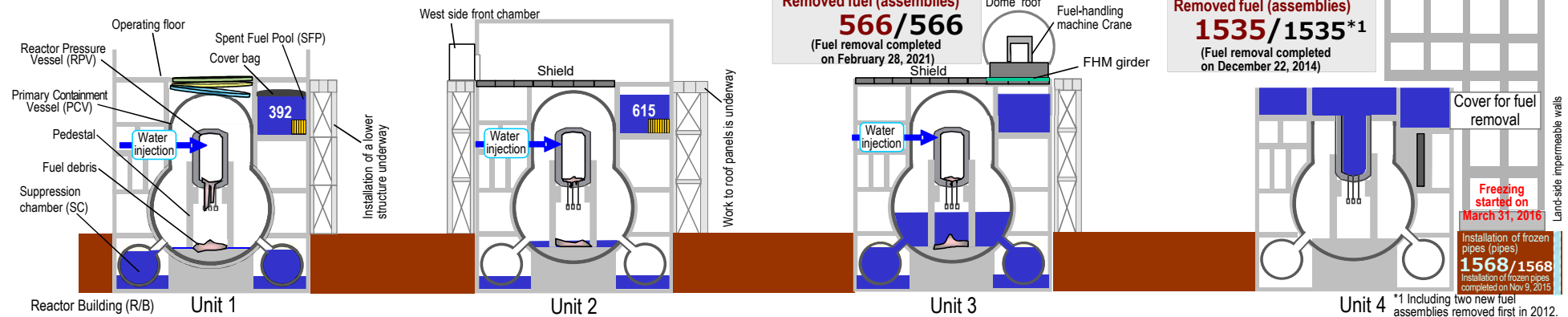
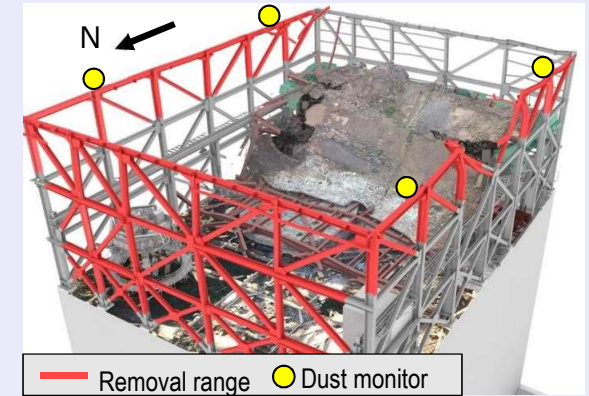
Regarding tritium in seawater, TEPCO will continue confirming that it is being discharged safely as planned, while meeting the discharge requirement based on quick daily analyses conducted by TEPCO and others.

Unit 1 Progress of work toward fuel removal

At Unit 1 Reactor Building, installation of base plates and the lower structure has been underway.

To reduce the risk of contact with the large cover upper structure and increase seismic safety, removal work of perimeter steel frames will commence from around October.

Removal work will be conducted remotely to suppress exposure of workers. Moreover, anti-scattering agents will be sprayed in each work area to suppress scattering of dust and monitoring by dust monitors installed on the perimeter steel frames.



Plan of future Units 1 and 3 PCV internal investigation

Investigations inside the Primary Containment Vessel (PCV) have been conducted to acquire information that contributes to fuel debris retrieval and understanding of the accident. In future investigations, further deposit information will be collected.

At present, work to reduce the PCV water level is underway in Unit 1. Due to the possibility of part of the deposit being exposed to the air and the air dose rate and haze amount inside the PCV varying, which could affect the design of the investigative equipment and mockup training in future, the environment inside the PCV will be re-investigated.

Regarding the X-53 penetration, an access route into the Unit 3 PCV, an investigation using a smaller micro drone than that used in the Unit 1 investigation is planned due to the small diameter of the penetration. Simultaneously, construction of a new access route is being examined to insert the same drone as with Unit 1.



< Small drone used in the investigation in Unit 1 >



< Micro drone >

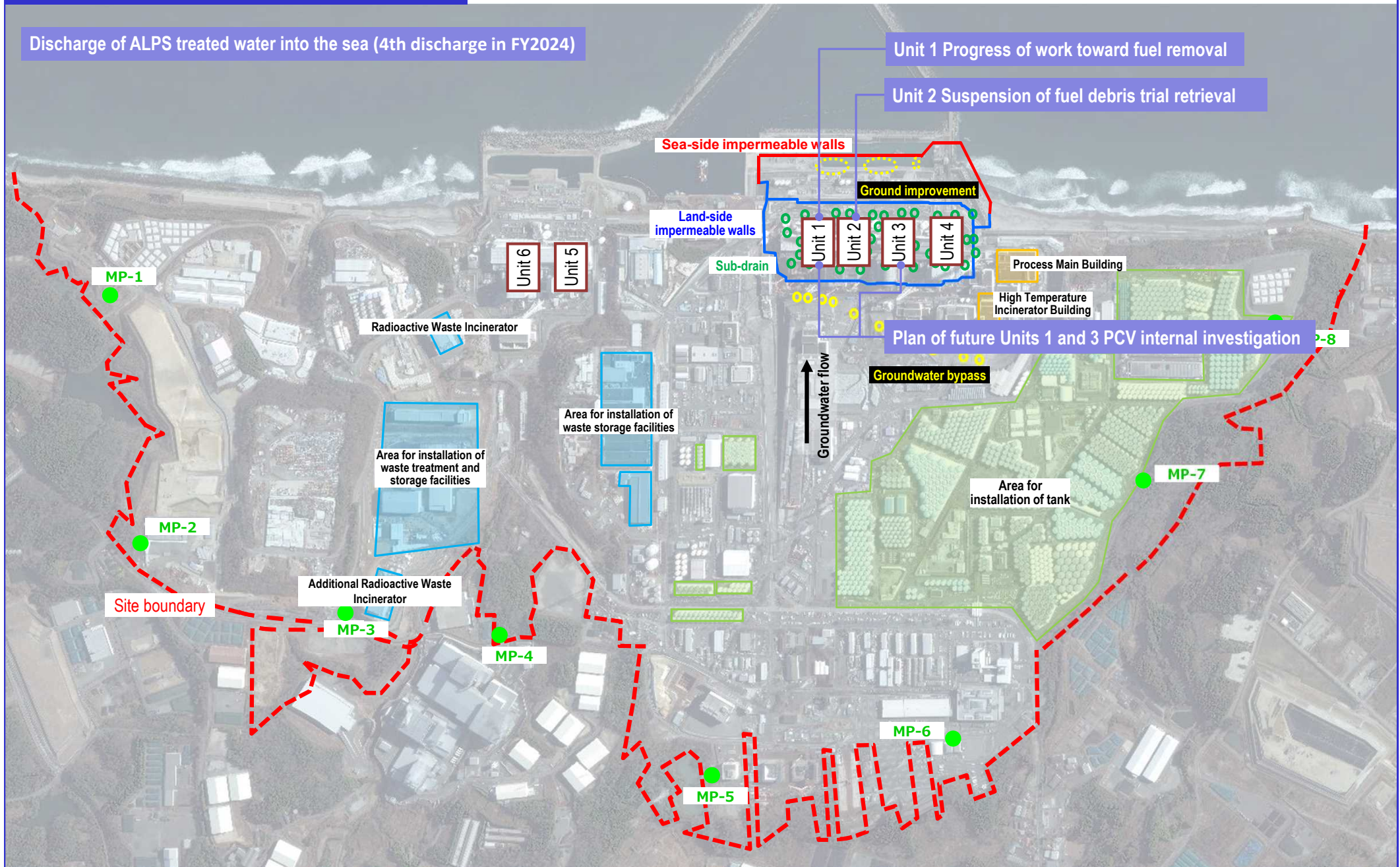
Unit 2 Suspension of fuel debris trial retrieval

On August 22, work began to insert guide pipes of the telescopic-type equipment. During preparation for connecting the first (of five) push pipes, it emerged that the pipe order differed from the plan. To prioritize safety, work was suspended.

At present, the cause of this event is being inspected.

Major initiatives – Locations on site

Discharge of ALPS treated water into the sea (4th discharge in FY2024)

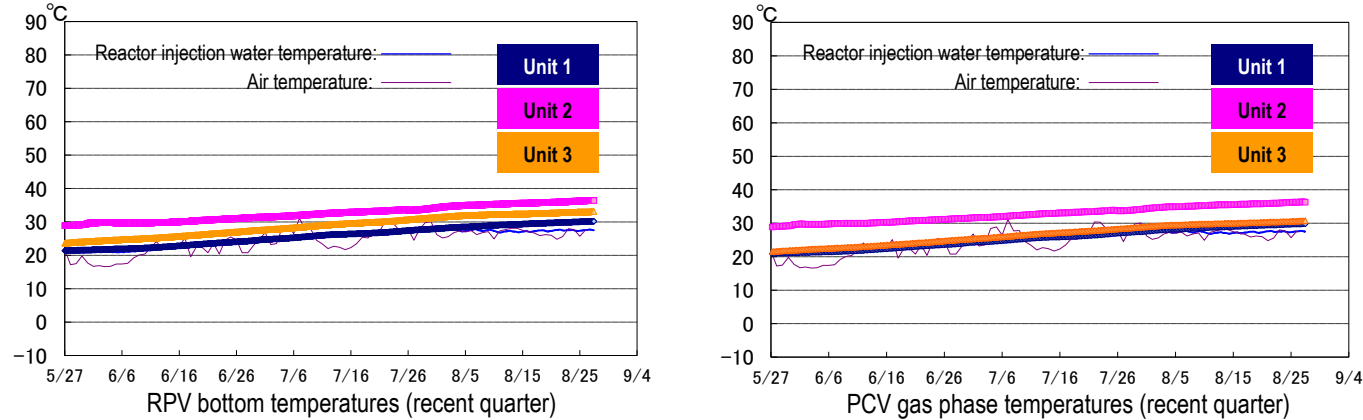


Provided by Japan Space Imaging Corp., photo taken on January 14, 2024
Product (C) [2024] Maxar Technologies.

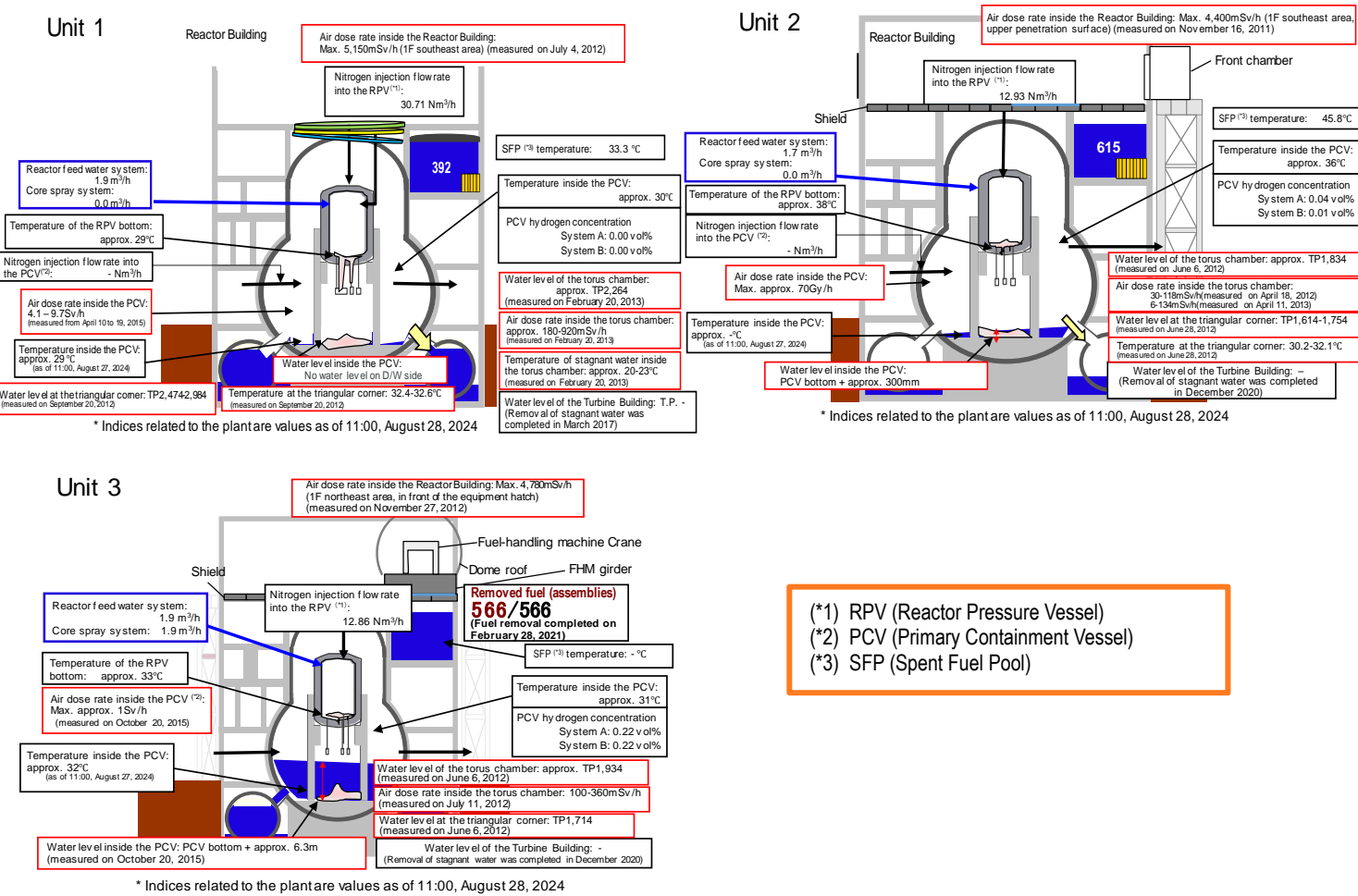
I. Confirmation of the reactor conditions

Temperatures inside the reactors

Through continuous reactor cooling by water injection, the temperatures of the Reactor Pressure Vessel (RPV) bottom and the Primary Containment Vessel (PCV) gas phase were maintained as shown below for recent, though it varied depending on the unit and location of the thermometer.



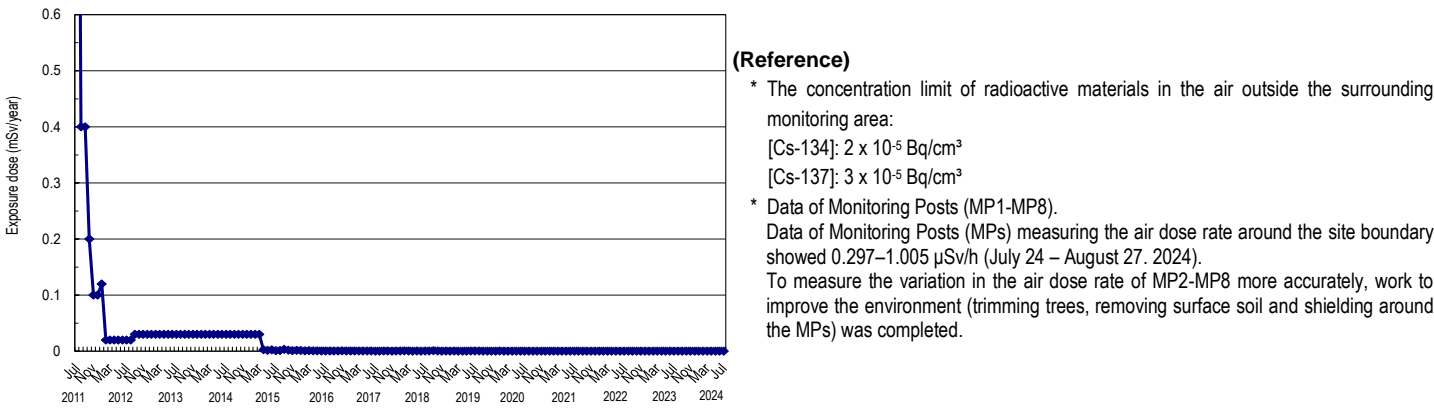
*1 The trend graphs show part of the temperature data measured at multiple points.
*2 A part of data could not be measured due to maintenance and inspection of the facility and other work.



Release of radioactive materials from the Reactor Buildings

As of July 2024, the concentration of radioactive materials newly released from Reactor Building Units 1-4 into the air and measured at the site boundary was evaluated at approx. 8.2×10^{-12} Bq/cm³ and 6.6×10^{-12} Bq/cm³ for Cs-134 and -137 respectively, while the radiation exposure dose due to the release of radioactive materials there was less than 0.00003 mSv/year.

Annual radiation dose at site boundaries by radioactive materials (cesium) released from Reactor Building Units 1-4



(Reference)
* The concentration limit of radioactive materials in the air outside the surrounding monitoring area:
[Cs-134]: 2×10^{-5} Bq/cm³
[Cs-137]: 3×10^{-5} Bq/cm³
* Data of Monitoring Posts (MP1-MP8).
Data of Monitoring Posts (MPs) measuring the air dose rate around the site boundary showed 0.297–1.005 μ Sv/h (July 24 – August 27, 2024).
To measure the variation in the air dose rate of MP2-MP8 more accurately, work to improve the environment (trimming trees, removing surface soil and shielding around the MPs) was completed.

Note 1: Different formulas and coefficients were used to evaluate the radiation dose in the facility operation plan and monthly report. The evaluation methods were integrated in September 2012. As the fuel removal from the spent fuel pool (SFP) commenced for Unit 4, the radiation exposure dose from Unit 4 was added to the items subject to evaluation since November 2013. The evaluation has been changed to a method considering the values of continuous dust monitors since FY2015, with data to be evaluated monthly and announced the following month.
Note 2: Radiation dose was calculated using the evaluation values of release amount from Units 1-4 and Units 5 and 6. The radiation dose of Unit 5 and 6 was evaluated based on expected release amount during operation until September 2019 but the evaluation method was reviewed and changed to calculate based on the actual measurement results of Units 5 and 6 from October.
Note 3: Dose assessment has been changed since July 2024 due to the change of standard meteorology, etc. in the implementation plan (effective July 8, 2024).

Other indices

There was no significant change in indices, including the pressure in the PCV and the PCV radioactivity density (Xe-135) for monitoring criticality, nor was any anomaly in the cold shutdown condition or criticality sign detected.
Based on the above, it was confirmed that the comprehensive cold shutdown condition had been maintained and the reactors remained in a stabilized condition.

- Power outage of Unit 6 high voltage power panel 6C and fire alarm activation
 - Regarding the power outage of the Unit 6 high voltage power panel 6C and fire alarm activation in June 18, an investigation into the cause was conducted and the assumed accident situation is as follows:
 - Moisture and dust entered via a gap, which was generated by a metal piece caught in the phase non-splitting busbar duct cover and adhered to the conductor support plate. A ground fault occurred in one phase due to the deteriorated insulation of the conductor support plate and other contributing factors. This initial fault generated an arc, which melted the conductor support plate. As a result, the area filled with flammable gas and soot. This contamination led to ground faults in the other phases, causing a cascading effect. Consequently, a short circuit arc occurred, rapidly generating more flammable gas. The arc then ignited this gas, resulting in combustion.
 - Stagnant water was stored on the basement floor of the Unit 6 Turbine Building and air-conditioning was suspended, which created a humid environment. Furthermore, during construction, an unnecessary spacer was inserted into the phase non-splitting busbar duct, creating exceptional circumstances that allowed moisture and dust to infiltrate easily. To address these issues, we will implement the following countermeasures: (1) replace the phase non-splitting busbar on the basement floor of Unit 6 Turbine Building with new cabling; (2) thoroughly implement measures against foreign matter contamination by meticulously tracking component quantities; and (3) conduct periodic insulation resistance measurements. If any decrease in insulation resistance is detected, we will promptly investigate the cause and implement performance recovery measures.

II. Progress status by each plan

Measures for contaminated water and treated water

- Status of contaminated water generated
 - Multi-layered contaminated water management measures, including land-side impermeable walls and sub-drains, have stabilized the groundwater at a low level and the increased contaminated water generated during rainfall is being suppressed by repairing damaged portions of building roofs facing onsite. Through these measures, the generation of contaminated water has being suppressed and reduced from approx. 540 m³/day (in May 2014) before implementing measures to approx. 80 m³/day (in FY2023), achieving the milestone to “suppress the amount of contaminated water generated to 100 m³/day or less during average rainfall within FY2025.”

➤ Status of discharge of ALPS treated water

As of August 27, 2024

Measurement object	Requirement and operation target	Measurement results	Compliance with requirement
[TEPCO] Tritium concentration in seawater (sea-area monitoring at 10 points within 3 km of the Power Station)	<ul style="list-style-type: none"> Discharge suspension level: 700 Bq/L or less Investigation level: 350 Bq/L or less 	(Sampled on August 26) <ul style="list-style-type: none"> Below the lower detection limit (less than 5.3 - 6.5 Bq/L) 	<ul style="list-style-type: none"> ○ ○
[TEPCO] Tritium concentration in seawater (sea-area monitoring at 1 point within 10 km square from the Power Station)	<ul style="list-style-type: none"> Discharge suspension level: 30 Bq/L or less Investigation level: 20 Bq/L or less 	(Sampled on August 26) <ul style="list-style-type: none"> Below the lower detection limit (less than 5.3 Bq/L) 	<ul style="list-style-type: none"> ○ ○
[Ministry of the Environment] Tritium concentration in seawater (at 3 points off the coast of Fukushima Prefecture)	<ul style="list-style-type: none"> National safety requirement: 60,000 Bq/L WHO drinking water guidelines: 10,000 Bq/L 	(Sampled on August 8) <ul style="list-style-type: none"> Below the lower detection limit (less than 8 Bq/L) 	<ul style="list-style-type: none"> ○ ○
[Fisheries Agency] Tritium concentration in marine products (flounder and others)	-	(Sampled on August 23) <ul style="list-style-type: none"> Below the lower detection limit (less than 7.8 Bq/kg) 	<ul style="list-style-type: none"> ○
[Fukushima Prefecture] Tritium concentration in seawater (at 9 points off the coast of Fukushima Prefecture)	<ul style="list-style-type: none"> National safety requirement: 60,000 Bq/L WHO drinking water guidelines: 10,000 Bq/L 	(Sampled on August 21) <ul style="list-style-type: none"> Below the lower detection limit (less than 3.5 - 3.9 Bq/L) 	<ul style="list-style-type: none"> ○ ○

- From August 7 to 25, 2024, the fourth discharge of ALPS treated water into the sea in FY2024 was conducted. 2024
- Regarding the status of sea-area monitoring on handling ALPS treated water, more tritium measurement points for seawater and fish were established near the power station and off the coast of Fukushima Prefecture and measurements of tritium and Iodine-129 of seaweed near the power station were added from April 20, 2022. As of August 28, 2024, no significant variation had been detected.
- Regarding sea-area monitoring conducted by TEPCO at 10 points within 3 km of the power station, quick measurements taken of the tritium concentration in the seawater sampled on August 26 showed concentrations under the detection limit (less than 5.3 - 6.5 Bq/L) at all points, which was below the TEPCO operation indices of 700 Bq/L (discharge suspension level) and 350 Bq/L (investigation level).
- Regarding sea-area monitoring conducted by TEPCO at 1 point within 10 km square from the power station, quick measurements taken of the tritium concentration in the seawater sampled on August 26 showed concentrations under the detection limit (less than 5.3 Bq/L) at all points, which was below the TEPCO operation indices of 30 Bq/L (discharge suspension level) and 20 Bq/L (investigation level).
- The quick measurement results obtained by each organization were as follows:
Ministry of the Environment: The analytical results (obtained via quick measurements) for seawater sampled on August 8 at 3 points off the coast of Fukushima Prefecture showed tritium concentrations below the lower detection limit (less than 8 Bq/L) at all sampling points, which would have no adverse impact on human health and the environment.
Fisheries Agency: Quick analytical results for tritium in flounder sampled on August 23 showed tritium concentrations below the lower detection limit (approx. less than 7.8 Bq/kg) in all samples.
Fukushima Prefecture: On August 21, tritium concentrations in seawater at 9 sampling points off the coast of Fukushima Prefecture below the lower detection limit were recorded (less than 3.5 - 3.9 Bq/L) at all sampling points, which would have no adverse impact on human health and the environment.

➤ Progress of the rearing test of marine organisms in the Fukushima Daiichi Nuclear Power Station

- To eliminate concerns and reassure the public, a rearing test for marine organisms (flounder) in seawater with ALPS treated water added and normal seawater for comparison is underway.
- Regarding the flounder and abalones, in both series of tanks ("normal seawater" and "ALPS treated water diluted with seawater"), no mass death or abnormality was detected (as of August 22).

- Rearing of flounder and others in diluted ALPS-treated water (less than 1,500 Bq/L) will continue.
- The Organically Bound Tritium (OBT) concentration test on flounder (less than 1,500 Bq/L) will continue.

➤ Reactor circulating water injection (freshwater)

- After implementing measures to reduce the groundwater inflow, including facing around the buildings and repairing roofs, the amount of contaminated water generated has been suppressed.
- In response to these changed circumstances, inclusive water in the H1 tank, a portion of which is the "ALPS treated Water to be re-purified," has been transferred to waste liquid supply tanks and treated by the RO equipment since February 13, 2023 to maintain the water balance in the reactor circulating water injection loop. Other measures for generating freshwater have also been implemented.
- As well as transferring the inclusive water in the H1 tank, the transfer from the G3 tank commenced from late August.
- After constructing a freshwater make-up line, transfer from the RO equipment in the buildings to RO treated water tanks will commence from early September.

➤ Status of response to the Unit 1/2 exhaust stack sump

- For the Unit 1/2 exhaust stack drain sump pit, in which highly concentrated contaminated water was detected, transfer facilities were installed to prevent any leakage outside the system and measures to suppress rainwater inflow to the pit were implemented.
- Based on investigative results conducted to date, the rainwater inflow points to the pit were limited to (1) the inflow of rainwater from the exhaust stack drain pipe to the pit and (2) the inflow of rainwater from the manhole pit into the manhole and via pipes connecting with the pit to the pit. For (1), a lid was already installed over the exhaust stack and continued inflow from the manhole, water stoppage treatment was conducted.
- In January and February 2024, after installing a closing plug to the manhole, hardened soil was laid. As a result, no increase in the pit water level due to rainwater was not detected and consequently, it was concluded that any inflow had stopped.
- The radioactivity concentration in the pit water has been decreasing but remained high. In response, to dismantle the lower part of the exhaust stack (after FY2027), methods to remove the contaminated soil and sand at the bottom inside the manhole will be examined.

Fuel removal from the spent fuel pools

Work to help remove spent fuel from the pool is progressing steadily while ensuring seismic capacity and safety.

➤ Main work to remove spent fuel at Unit 1

- At the Unit 1 Reactor Building, the installation of base plates and the lower structure has been underway.
- To reduce the risk of coming into contact with the large cover upper structure and boost seismic safety, perimeter steel frames will be installed from around October.
- Removal work will be conducted remotely to limit worker exposure. Moreover, anti-scattering agents will be sprayed in each work area to suppress scattering of dust and monitoring by dust monitors installed on the perimeter steel frames.

➤ Main work to remove the spent fuel at Unit 2

- Before commencing the Unit 2 fuel removal, shielding has been installed on the top floor of the Reactor Building since last November. Concrete shielding placement was completed on March 18, followed by the installation of partition shielding on April 2, whereupon all the shielding installation work was completed.
- Within the site, the installation of a steel gantry frame for fuel removal was completed on June 7. At present, work to install roof panels is underway.
- Outside the site, ground assembly to install a runway garter is also underway.

Fuel debris retrieval

➤ Analytical results of deposit at the bottom of Unit 1 PCV

- In January and February 2023, the surface of the bottom deposit was sampled by an underwater robot (ROV-E) at the

pedestal outer peripheral inside the Unit 1 Primary Containment Vessel (PCV). Researchers assessed the condition of areas where deposits had accumulated and investigated the process of deposit formation. To enhance understanding of the internal state of the Reactor Pressure Vessel (RPV) and Primary Containment Vessel (PCV), samples were transported to an external analysis institute. There, a comprehensive analysis was conducted to provide more detailed insights into the conditions within the Fukushima Daiichi Nuclear Power Plant (1F). This analysis aims to contribute to the overall assessment of the reactor's current state.

- The analytical results showed that deposits mainly comprised iron rust and included a high percentage of Si, Al and Mg, which were thought to have originated from concrete. The concentrate of U was approx. 1 wt% or less and existed as a stable chemical form of fluorite-type UO_{2+x} . The tendency of other detected nuclides and the above results was the same as sample data in 2017.
- Si-containing particles, including slight U, were analysed by TEM/EDS. Based on the results, it was assumed that they were formed not by a melt reaction of the fuel debris/concrete but layered particles formed through multiple evaporation condensation and vapor deposition processes by heat.
- The concrete temperature of the samples provided for the analysis, was assumed to be within the range of approx. 600°C or more and 1450°C or less.
- The possibility of a gas-phase region at approx. 1100 °C or more existing in the pedestal, was suggested, which aligned with the condition inside the pedestal as assumed from the accident development scenario.

➤ Efforts of JAEA to analyse the fuel debris

1. Purpose of analysing the fuel debris

- Various assumptions have been made regarding the characteristics of the fuel debris, but the actual characteristics, required to expand the scale of any retrieval, have not been identified.
- By analysing retrieved fuel debris at the Japan Atomic Energy Agency (JAEA) to determine the physical and chemical characteristics, important information for decommissioning of the TEPCO Fukushima Daiichi Nuclear Power Station can be acquired.

2. Analysis system of fuel debris

- A system to accept fuel debris acquired by trial retrieval at the JAEA Ibaraki area facility for analysis was established.
- To check the analytical results, various analyses were conducted by utilising characteristics at multiple facilities to complement the analytical results.
- In doing so, JAEA helps examine the fuel debris retrieval as part of the decommissioning of the TEPCO Fukushima Daiichi Nuclear Power Station

3. Analytical methods of fuel debris and what is identified by analysis

- Non-destructive solid and chemical analysis is conducted in series to clarify the origin of the fuel debris physically and chemically.

4. Aim of fuel debris analysis

- The trial retrieval of fuel debris allows researchers to infer its formation process and verify assumptions about reactor conditions through diverse analytical methods. This approach provides valuable insights into the internal state of the reactor.
- Safely collecting, stably storing, and effectively managing fuel debris samples establish a foundation for planning and implementing full-scale fuel debris retrieval operations. This careful process ensures a methodical approach to reactor decommissioning.

Plans to store, process and dispose of solid waste and decommission of reactor facilities

Promoting efforts to reduce and store waste generated appropriately and R&D to facilitate adequate and safe storage, processing and disposal of radioactive waste

➤ Management status of rubble and trimmed trees

- As of the end of July 2024, the total storage volume for concrete and metal rubble was approx. 400,200 m³ (-1,600 m³ compared to the end of June with an area-occupation rate of 78%). The total storage volume of trimmed trees was

approx. 80,500 m³ (a slight decrease, with an area-occupation rate of 46%). The total storage volume of used protective clothing was approx. 15,500 m³ (+300 m³, with an area-occupation rate of 61%). The total storage volume of radioactive solid waste (incinerated ash and others) was approx. 38,300 m³ (a slight increase, with an area-occupation rate of 60%). The increase in rubble was attributable to chips collected from the additional Radioactive Waste Incinerator, decontamination of flanged tanks, work related to the area around the Units 1-4 buildings and the decrease, attributable to transfer to the work area directly for inspection of containers.

➤ Management status of secondary waste from water treatment

- As of August 1, 2024, the total storage volume of waste sludge was 423 m³ (area-occupation rate: 60%), while that of concentrated waste fluid was 9,517 m³ (area-occupation rate: 92%). The total number of stored spent vessels, High-Integrity Containers (HICs) for multi-nuclide removal equipment and others, was 5,790 (area-occupation rate: 87%).

Reactor cooling

The cold shutdown condition will be maintained by cooling the reactor by water injection and measures to complement the status monitoring continue

➤ Efforts for Unit 1 Primary Containment Vessel (PCV) water level reduction

- For Unit 1, the high water level in the PCV Suppression Chamber (S/C) meant a phased reduction in the water level was planned with the need to improve seismic resistance in mind.
- From June 29, while maintaining the water level of the third hold point (3), the effect of the water level reduction on plant parameters was checked. As no abnormality was detected, water level reduction to the hold point (4) commenced from July 29.
- Since July 29, the PCV water level was reduced by reducing the reactor water injection. However, the water level reduction started to slow down from August 8 and the water level has almost remained constant around the height of the bent pipe lower edge since around August 14. Based on the water level behavior, it is assumed that most of the leakage from the PCV occurred on the D/W side and any leakage on the S/C side was minimal.
- It is assumed that at present, no water level formed on the D/W side and a similar free-flowing state occurred as in Unit 2. However, no significant variation was detected in each parameter and the state is stable.

➤ Decline of the water level in the skimmer surge tank of the Unit 2 spent fuel pool

- On August 9, a reduction in the level was detected in the skimmer surge tank of the Unit 2 spent fuel pool (SFP).
- At that time, it was confirmed that the water level in the Unit 2 SFP had not been reduced, whereupon the level of stagnant water in the High-Pressure Coolant Injection (HPCI) system on the 1st basement floor of the Unit 2 Reactor Building increased.
- Using a remote-control robot (SPOT), water leakage from the FPC pump/FPC heat exchanger room on the 3rd floor of the Reactor Building was confirmed.
- At present, details of the leaking part have not been identified. But the leakage is considered attributable to parameter variation when the primary system pump of the SFP circulating cooling system was switched, system water leaked from the primary system facility in the FPC pump/FPC heat exchanger room on the 3rd floor of the Reactor Building, whereupon the water level in the SFP skimmer surge tank declined.
- This water level reduction occurred in the Unit 2 SFP skimmer surge tank and did not impact the water level in the Spent Fuel Pool (SFP) where spent fuel is stored. The SFP retains sufficient water at present, and its level is being monitored to confirm it remains near the overflow level.
- SFP temperature assessment indicates a maximum temperature of around 46°C, well below the 65°C operation limit without cooling. The SFP circulating cooling system is on standby, ready to commence operation if needed. If environmental or equipment conditions on the operating floor are affected, or if unexpected temperature rises are detected, the SFP cooling system's primary pump will activate to suppress further temperature increases.

Effective dose-reduction at site boundaries and purification of port water to mitigate the impact of radiation on the external environment

➤ Status of the groundwater and seawater on the east side of Turbine Building Units 1-4

- In the Unit 1 intake north side area, the H-3 concentration was below the legal discharge limit of 60,000 Bq/L at all observation holes and remained constant or has been declining overall. The concentration of total β radioactive materials has remained constant overall but increased temporarily from April 2020 and is even increasing or declining at many observation holes at present, including Nos. 0-1, 0-1-2, 0-2, 0-3-1, 0-3-2 and 0-4. The trend continues to be carefully monitored.
- In the area between the Unit 1 and 2 intakes, the H-3 concentration has remained below the legal discharge limit of 60,000 Bq/L at all observation holes. It has been increasing or declining at Nos. 1-14 and 1-17 but has otherwise remained constant or been declining overall. The concentration of total β radioactive materials has remained constant overall but has been increasing at No. 1-6 and increasing or declining at Nos. 1-9 and 1-11 at low concentration. The trend continues to be carefully monitored.
- In the area between the Unit 2 and 3 intakes, the H-3 concentration has been below the legal discharge limit of 60,000 Bq/L at all observation holes. It has remained constant or been declining at many observation holes overall. The concentration of total β radioactive materials has remained constant overall but has been increasing or declining at No. 2-5. The trend continues to be carefully monitored.
- In the area between the Unit 3 and 4 intakes, the H-3 concentration has been below the legal discharge limit of 60,000 Bq/L at all observation holes and remained constant or been declining overall. The concentration of total β radioactive materials has remained constant overall but has been increasing or declining at Nos. 3-4 and 3-5. The trend continues to be carefully monitored.
- In the groundwater on the east side of the Turbine Buildings, as with the total β radioactive materials, the concentration of cesium has also remained constant as the overall area but been increasing or declining at observation holes with a low concentration and exceeded the previous highest record at some observation holes. Investigations will continue, including to ascertain the impact of rainfall.
- The concentration of radioactive materials in drainage channels has remained constant overall, despite increasing during rainfall. In Drainage Channel D, drainage of the low-dose area on the west side of the site started to pass from August 30, 2022. It has remained low, despite concentrations of cesium and total β radioactive materials increasing during rainfall. From November 29, 2022, continuous monitors were installed and drainage around the Units 1 and 2 switch yard started to pass.
- In the open channel area of the seawater intake for Units 1 to 4, the concentration of radioactive materials in seawater has remained below the legal discharge limit and been declining long term, despite the temporary increases in Cs-137 and Sr-90 observed during rainfall. They have also been declining following the completed installation and the connection of steel pipe sheet piles for the sea-side impermeable walls. The concentration of Cs-137 remained slightly higher in front of the south-side impermeable walls and slightly lower on the north side of the east breakwater since March 20, 2019, when the silt fence was transferred to the center of the open channel due to mega float-related construction.
- In the port area, the concentration of radioactive materials in seawater has remained below the legal discharge limit and has been declining long term, despite temporary increases in Cs-137 and Sr-90 observed during rainfall. They have remained below the level of those in the Units 1-4 intake open channel area and been declining following the completed installation and connection of steel pipe sheet piles for the sea-side impermeable walls.
- In the area outside the port, regarding the concentration of radioactive materials in seawater, those of Cs-137 and Sr-90 declined and remained low after steel pipe sheet piles for the sea-side impermeable walls were installed and connected. Regarding the concentration of Cs-137, a temporary increase was sometimes observed on the north side of the Unit 5 and 6 outlets and near the south outlet due to the influence of weather, marine meteorology and other factors. Regarding the concentration of Sr-90, variation was observed in FY2021 in the area outside the port (north and south outlets). Monitoring of the tendency continues, including the potential influence of the weather, marine

meteorology and others. During the period of discharge of ALPS treated water, the tritium concentration increased at the sampling point near the discharge outlet, but this was considered within the assumed range based on the results of the oceanic dispersion simulation.

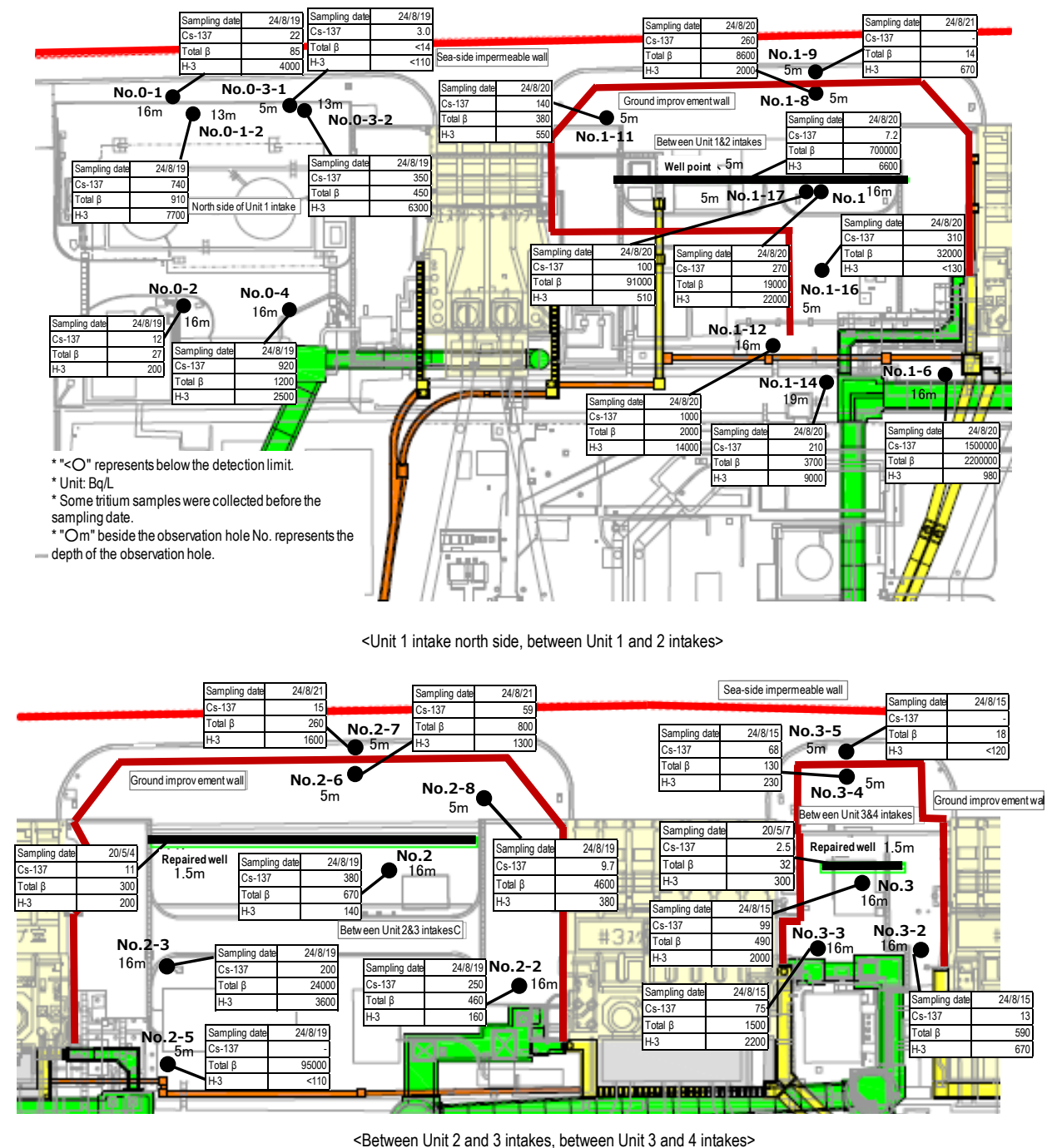


Figure 4: Groundwater concentration on the Turbine Building east side

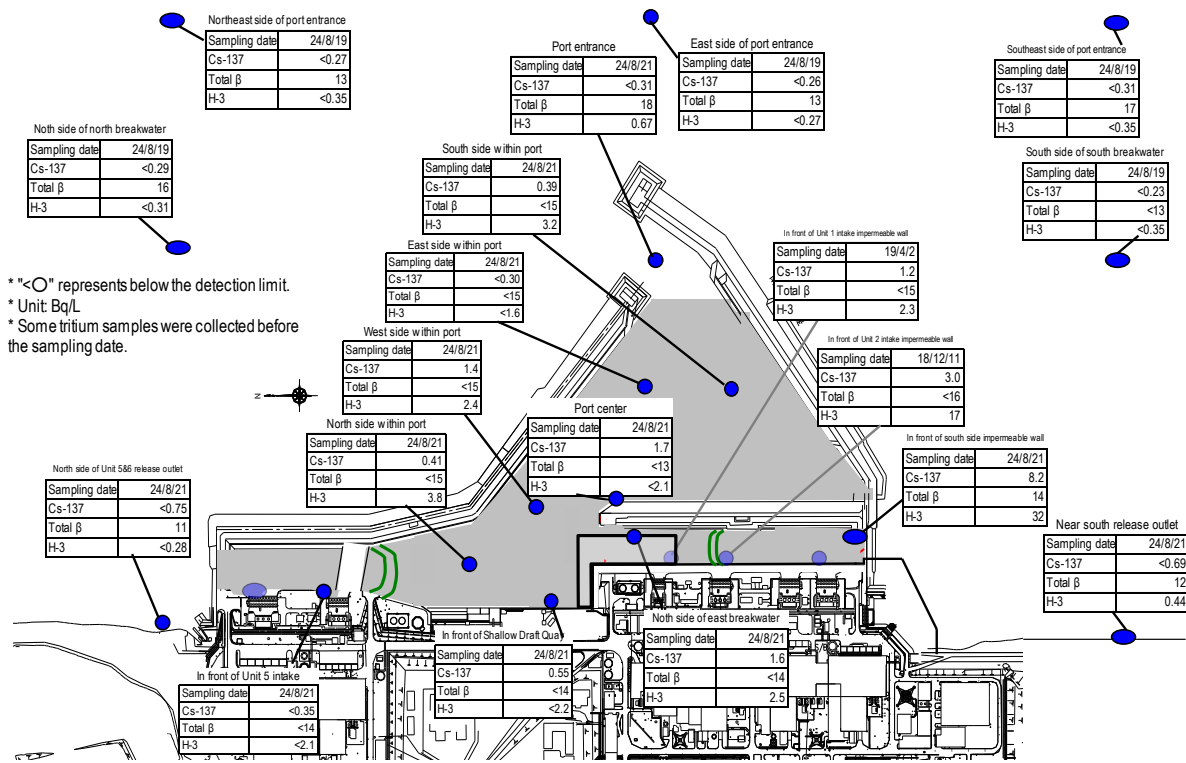


Figure 5: Seawater concentration around the port

Outlook of the number of staff required and efforts to improve the labor environment and conditions

Adequate number of staff will be secured in the long-term, while firmly implementing radiation control of workers. The work environment and labor conditions will be continuously improved by responding to the needs on the site.

➤ Staff management

- The monthly average total of personnel registered for at least one day per month to work on site during the past quarter from April to June 2024 was approx. 9,100 (cooperating company workers and TEPCO HD employees), which exceeded the monthly average workforce (approx. 7,600). Accordingly, sufficient personnel were registered to work on site.
- It was confirmed with the prime contractors that the estimated manpower necessary for the work in September 2024 (approx. 4,600 workers per day: cooperating company workers and TEPCO HD employees) would be secured at present. The average numbers of workers per day for each month (actual values) for the most recent 2 years were maintained, at approx. 3,500 to 4,700.
- The number of workers from within Fukushima Prefecture remained constant and outside, decreased slightly. As of July 2024, the local employment ratio (cooperating company workers and TEPCO HD employees) remained constant at around 70%.
- The average exposure doses of workers were approx. 2.51, 2.16 and 2.18 mSv/person-year during FY2021 2022 and 2023, respectively (The legal exposure dose limits are 100 and 50 mSv/person-year respectively over five years, the TEPCO HD management target is 20 mSv/person-year).
- For most workers, the exposure dose remained sufficiently within the limit and allowed them to continue engaging in radiation work.

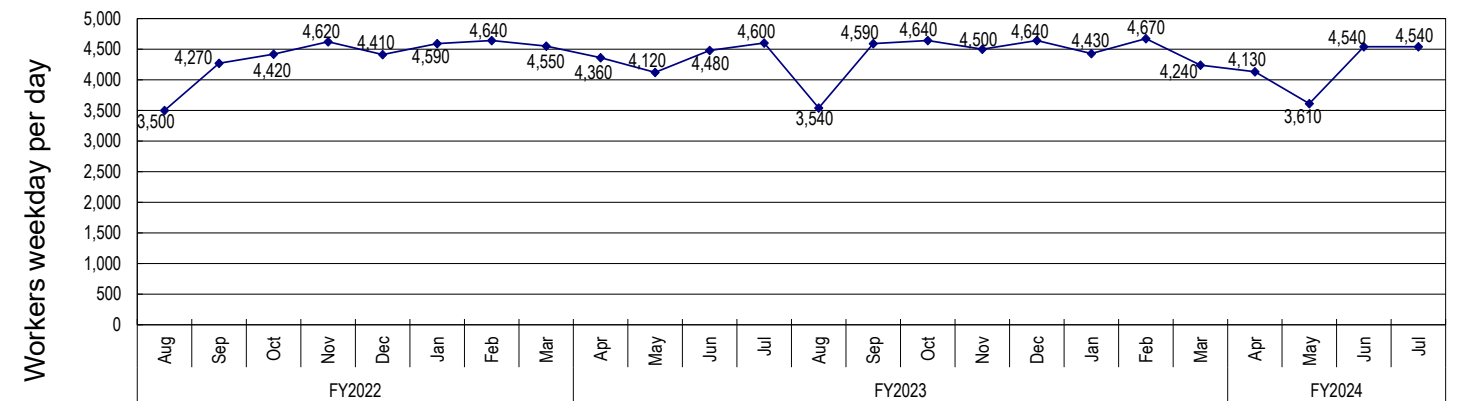


Figure 6: Changes in the average number of workers weekday per day for each month of the most recent 2 years (actual values)

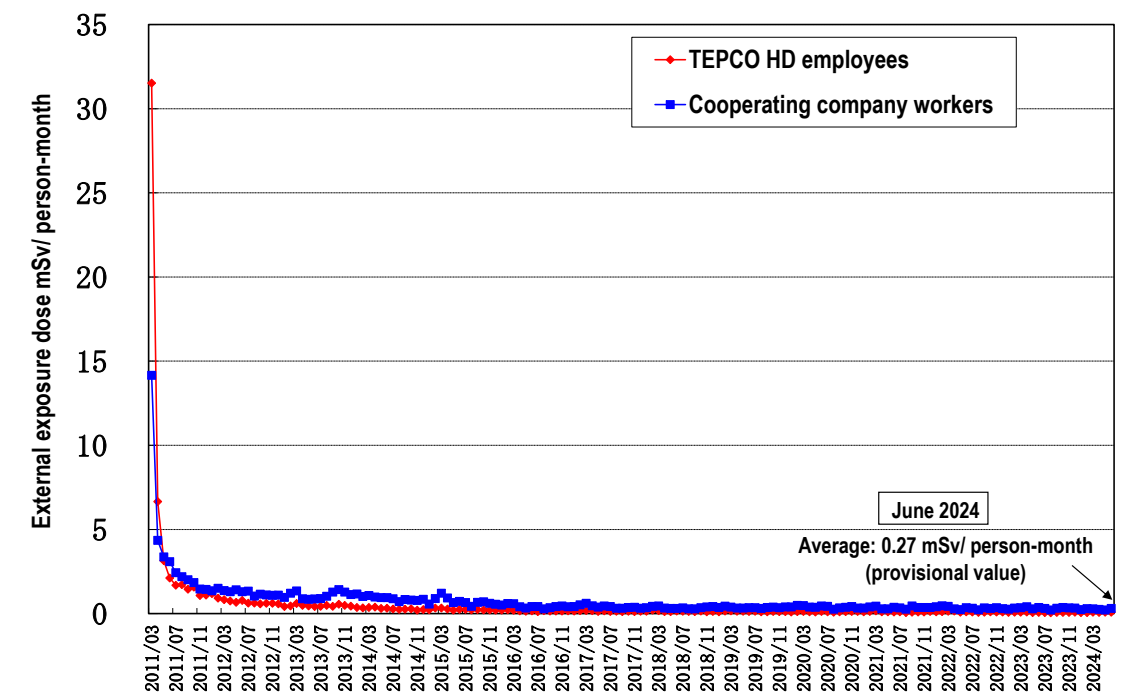


Figure 7: Changes in monthly average exposure dose of individual worker (monthly exposure dose since March 2011)

➤ Survey to improve the work environment

- With the aim of improving the work environment for the power station workers, an annual survey is being conducted. Distribution of the 15th survey questionnaire sheet will start sequentially from late September and the results will be summarized in January 2025.
- In this survey, new questions are added about awareness during on-site work after the “work inspection”(*), which was conducted from May to June this year, in the section of “awareness during on-site work and others” and questions about “instructions at on-site work,” “presentation of work conditions” and “work hours in 1F” were abolished.
- Efforts to create “a safe and comfortable workplace environment” continue.

(*) For all work carried out in the Fukushima Daiichi Nuclear Power Station, work risks are reevaluated to confirm safe implementation.

➤ Status of heat stroke cases

- In FY2024, measures to further prevent heat stroke commenced from April to cope with the hottest season.
- In FY2024, three workers suffered heat stroke due to work up until August 26 (in FY2023, seven workers up until the end of August). An environment encouraging workers to report any feelings of illness will continue to be created and countermeasures will be taken to prevent heat stroke.

➤ Countermeasures for infectious diseases

- Countermeasures for various infectious diseases (influenza, norovirus, etc.) depend on personal decisions and basic countermeasures (visiting medical institutions when feeling unwell, ventilation, avoidance of the “Three Cs,” frequent handwashing, etc.) being implemented appropriately by each worker and TEPCO proceeds with decommissioning while prioritising safety.
- Regarding countermeasures for COVID-19, based on the increase in new infections, wearing masks is strongly recommended, handwashing is recommended, an antiseptic solution is installed and silent eating is requested in the dining room from July 11, 2024.

Status of seawater monitoring within the port (comparison between the highest values in 2013 and the latest values)

“The highest value” → “the latest value (sampled during August 14 - 26)”; unit (Bq/L); ND represents a value below the detection limit

Note: The Total β measurement values include natural potassium-40 (approx. 12 Bq/L). They include contributions from strontium-90 and yttrium-90, which is radioactive equilibrium.

Summary of TEPCO data as of August 27, 2024

Cesium-134 :	ND(0.29)
Cesium-137 :	ND(0.27)
Total β :	14
Tritium :	2.9

※1

Cesium-134 :	3.3 (H25/12/24) →	ND(0.27)	Below 1/10
Cesium-137 :	7.3 (H25/10/11) →	ND(0.25)	Below 1/20
Total β :	69 (H25/8/19) →	ND(12)	Below 1/5
Tritium :	68 (H25/8/19) →	0.67	Below 1/100

Cesium-134 :	3.3	(H25/10/17)	→	ND(0.33)	Below 1/10
Cesium-137 :	9	(H25/10/17)	→	ND(0.36)	Below 1/20
Total β :	74	(H25/8/19)	→	ND(15)	Below 1/4
Tritium :	67	(H25/8/19)	→	ND(1.8)	Below 1/30

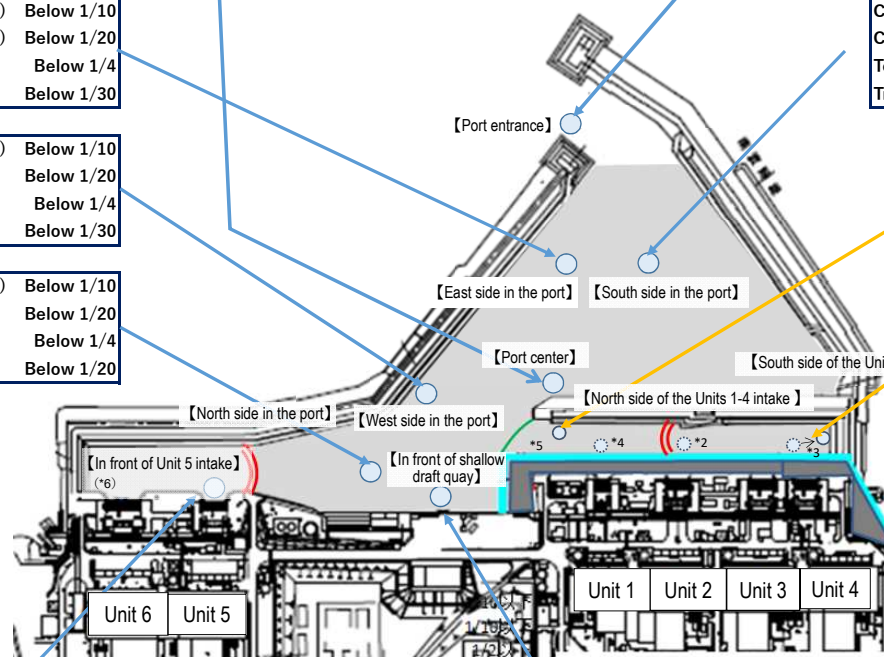
Cesium-134	: 3.5 (H25/10/17)	→	ND(0.33)	Below 1/10
Cesium-137	: 7.8 (H25/10/17)	→	ND(0.31)	Below 1/20
Total β	: 79 (H25/8/19)	→	ND(15)	Below 1/5
Tritium	: 60 (H25/8/19)	→	ND(2.0)	Below 1/30

Cesium-134 :	4.4 (H25/12/24) →	ND(0.36)	Below 1/10
Cesium-137 :	10 (H25/12/24) →	0.40	Below 1/20
Total β :	60 (H25/7/4) →	ND(15)	Below 1/4
Tritium :	59 (H25/8/19) →	ND(1.8)	Below 1/30

Cesium-134	: 32 (H25/10/11)	→	ND(0.37)	Below 1/80
Cesium-137	: 73 (H25/10/11)	→	ND(0.31)	Below 1/200
Total β	: 320 (H25/8/12)	→	ND(12)	Below 1/20
Tritium	: 510 (H25/9/2)	→	ND(2.1)	Below 1/200

Cesium-134 :	5	(H25/12/2)	→	ND(0.31)	Below 1/10
Cesium-137 :	8.4	(H25/12/2)	→	0.33	Below 1/20
Total β :	69	(H25/8/19)	→	ND(15)	Below 1/4
Tritium :	52	(H25/8/19)	→	ND(2.0)	Below 1/20

Cesium-134 :	ND(0.33)
Cesium-137 :	6.1
Total β :	15
Tritium :	29



*1: Monitoring commenced on or after March 2014. Monitoring inside the sea-side impermeable walls was finished because of the landfill.

*2: For the point, monitoring was finished from December 12, 2018 due to preparatory work for transfer of mega float.

*3: For the point, monitoring point was moved from February 6, 2019 due to preparatory work for transfer of mega float. The point was further moved to the outside of the sill fence from January 20, 2023, to install the sill fence to the Drainage Channel K outlet as a measure for fish in the port. (The sampling point was moved to approx. 3m east side)

*4: For the point, monitoring was finished from April 3, 2019 due to preparatory work for transfer of mega float.

*5: For the point, monitoring point was moved to the land side from May 25, 2023 along with work in the surrounding area.

*6: For the point, with the completion of work to install ALPS related facilities and others, monitoring point was moved from "In front of Unit 6 intake" to "In front of Unit 5 intake" from July 3, 2023.

	Legal discharge limit	WHO Guidelines for Drinking Water Quality
Cesium-134	60	10
Cesium-137	90	10
Structures W1		

	Legal discharge limit	WHO Guidelines for Drinking Water Quality
Cesium-134	60	10
Cesium-137	90	10
Strontium-90 (strongly correlate with Total β)	30	10
Tritium	60,000	10,000

Cesium-134 :	2.8 (H25/12/2)	→	ND(0.34)	Below 1/8
Cesium-137 :	5.8 (H25/12/2)	→	ND(0.30)	Below 1/10
Total β :	46 (H25/8/19)	→	ND(12)	Below 1/3
Tritium :	24 (H25/8/19)	→	ND(2.1)	Below 1/10

Cesium-134 :	5.3 (H25/8/5)	→	ND(0.36)	Below 1/10
Cesium-137 :	8.6 (H25/8/5)	→	0.33	Below 1/20
Total β :	40 (H25/7/3)	→	ND(12)	Below 1/3
Tritium :	340 (H25/6/26)	→	ND(2.0)	Below 1/100

Source: TEPCO website Analysis results on nuclides of radioactive materials around Fukushima Daiichi Nuclear Power Station <http://www.tepco.co.jp/decommission/planaction/monitoring/index-j.html>

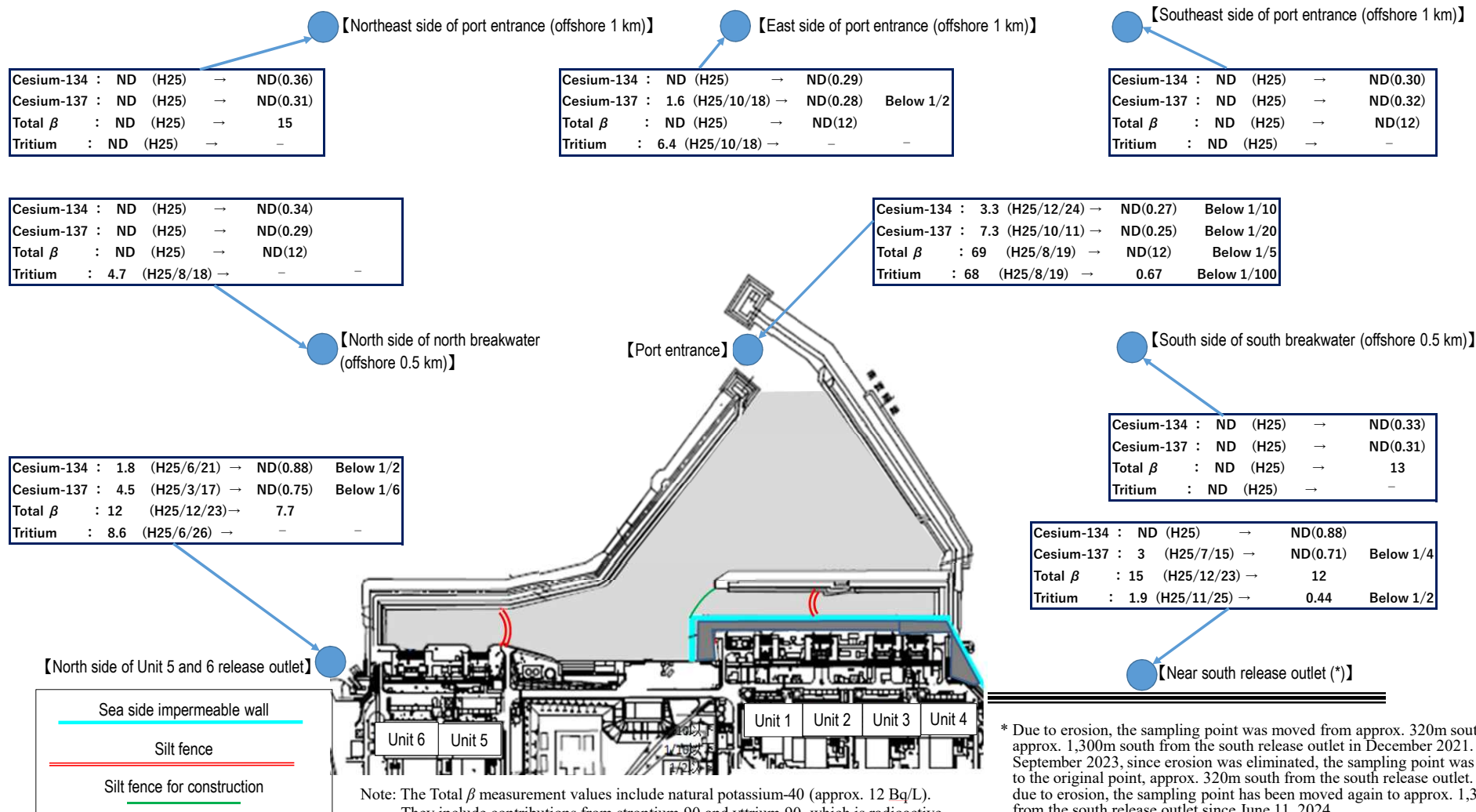
Status of seawater monitoring around outside of the port (comparison between the highest values in 2013 and the latest values)

Unit (Bq/L); ND represents a value below the detection limit; values in () represent the detection limit; ND (2013) represents ND throughout 2013

(The latest values sampled during August 14 - 26)

Summary of TEPCO data as of August 27, 2024

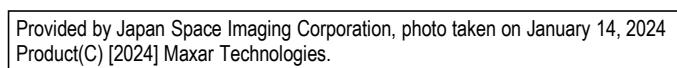
	Legal discharge limit	WHO Guidelines for Drinking Water Quality
Cesium-134	60	10
Cesium-137	90	10
Strontium-90 (strongly correlate with Total β)	30	10
Tritium	60,000	10,000



* Due to erosion, the sampling point was moved from approx. 320m south to approx. 1,300m south from the south release outlet in December 2021. In September 2023, since erosion was eliminated, the sampling point was returned to the original point, approx. 320m south from the south release outlet. Moreover, due to erosion, the sampling point has been moved again to approx. 1,300m south from the south release outlet since June 11, 2024.

Source: TEPCO website, Analysis results on nuclides of radioactive materials around Fukushima Daiichi Nuclear Power Station <http://www.tepco.co.jp/decommission/planaction/monitoring/index-j.html>

Appendix 2
August 29, 2024

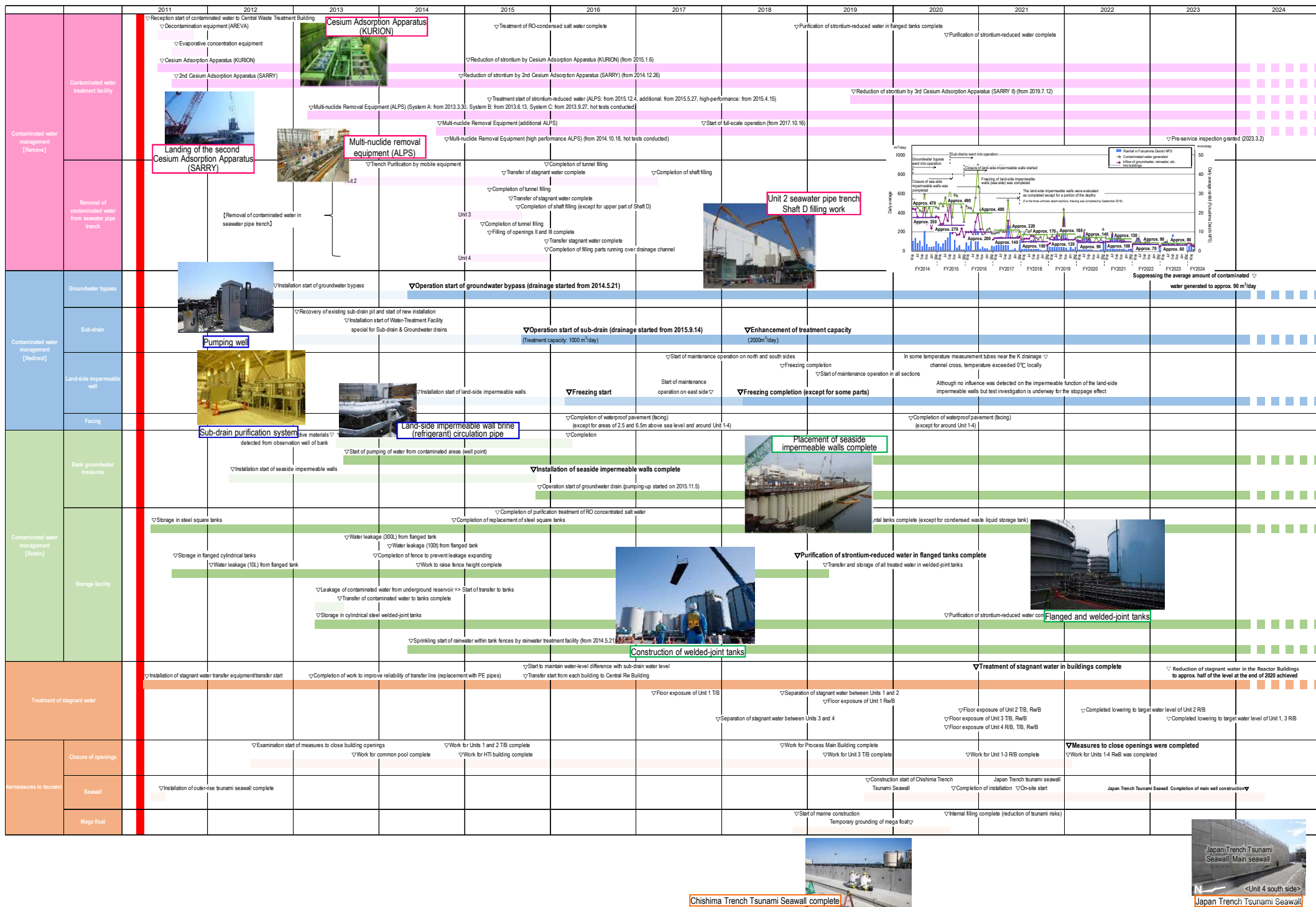


1 Contaminated water management

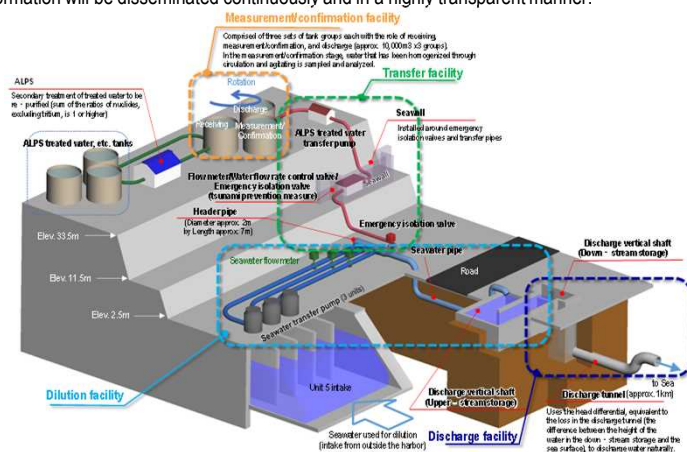
Milestones of the Mid- and Long-term Roadmap (major target processes)

- [Completed] Suppressing the amount of contaminated water generated to 150 m³/day or less (within 2020)
- [Completed] Suppressing the amount of contaminated water generated to 100 m³/day or less (within 2025)
- [Completed] Treatment of stagnant water in buildings was completed* (within 2020) *Except for Units 1-3 Reactor Buildings, Process Main Building and High Temperature Incinerator Building.
- [Completed] Stagnant water in Reactor Buildings was reduced to about a half of the level at the end of 2020 (FY2022-FY2024)

Reference 1/6
August 29, 2024
Secretariat of the Team for
Countermeasures for Decommissioning,
Contaminated Water and Treated Water



Regarding the discharge of ALPS treated water into the sea, TEPCO must comply with regulatory and other safety-related standards to ensure the safety of the public, surrounding environment and agricultural, forestry and fishery products. To minimize adverse impacts on reputation, monitoring will be further enhanced, objectivity and transparency ensured by engaging with third-party experts and safety checked by the IAEA. Moreover, accurate information will be disseminated continuously and in a highly transparent manner.

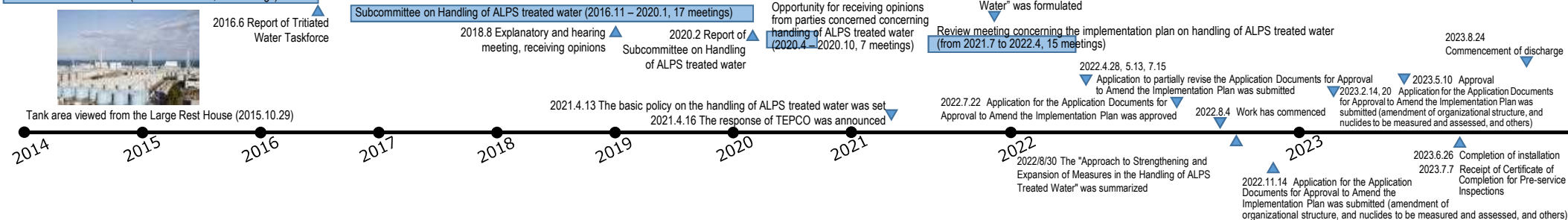


- Occasions to deepen the understanding are organized by communications related to decommission via various media and visit to the power station.

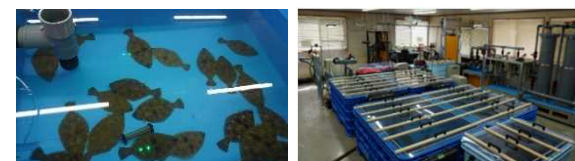


- On the dedicated website "Treated Water Portal Site" (Japanese, English, Chinese and Korean) within the TEPCO website, monitoring results of radioactive materials are published timely.
- Visit and dialogue meeting of Fukushima Daiichi Nuclear Power Station have been held since 2019 for 13 cities, towns and villages.
- Through various opportunities such as visit and on-site explanations, communications continue where opinions of related parties are heard, their thought is taken seriously, and TEPCO conveys its efforts, thought and countermeasures for reputational damage.

Tritiated Water Taskforce (2013.12 – 2016.5, 15 meetings)



- To alleviate concerns and lead to relief of local residents, related parties and the everyone in society, marine organisms are being reared in tanks of seawater containing ALPS treated water and the status is compared with the original seawater controls.
- External experts also confirmed that there was no difference in rearing statuses between the tanks of the original seawater controls and those of seawater containing ALPS treated water.
- As shown in the existing research results conducted in Japan and overseas, it was confirmed that "tritium in vivo reached equilibrium in a certain time period and the concentration of tritium in vivo reaching equilibrium did not exceed the level in the growing environment."



Flounder in rearing preparation tank

- Daily rearing status is published in the TEPCO website and Twitter
 - TEPCO website: <http://www.tepco.co.jp/decommission/information/newsrelease/readingtest/index-j.html>
 - TEPCO X (Old Twitter): <https://twitter.com/TEPCOfishkeeper>



The Comprehensive Report on the safety review concerning handling of ALPS -treated water was published by the IAEA on July 4, 2023.

In the Executive Summary of the IAEA Comprehensive Report, the IAEA concluded the following: (1) the activities by Japan associated with the discharge of ALPS treated water into the sea are consistent with relevant international safety standards, (2) the discharge of the ALPS treated water will have a negligible radiological impact on people and the environment.



We will continue to share necessary information with the IAEA, while striving to foster further understanding of the international community about the discharge of ALPS treated water into the sea.

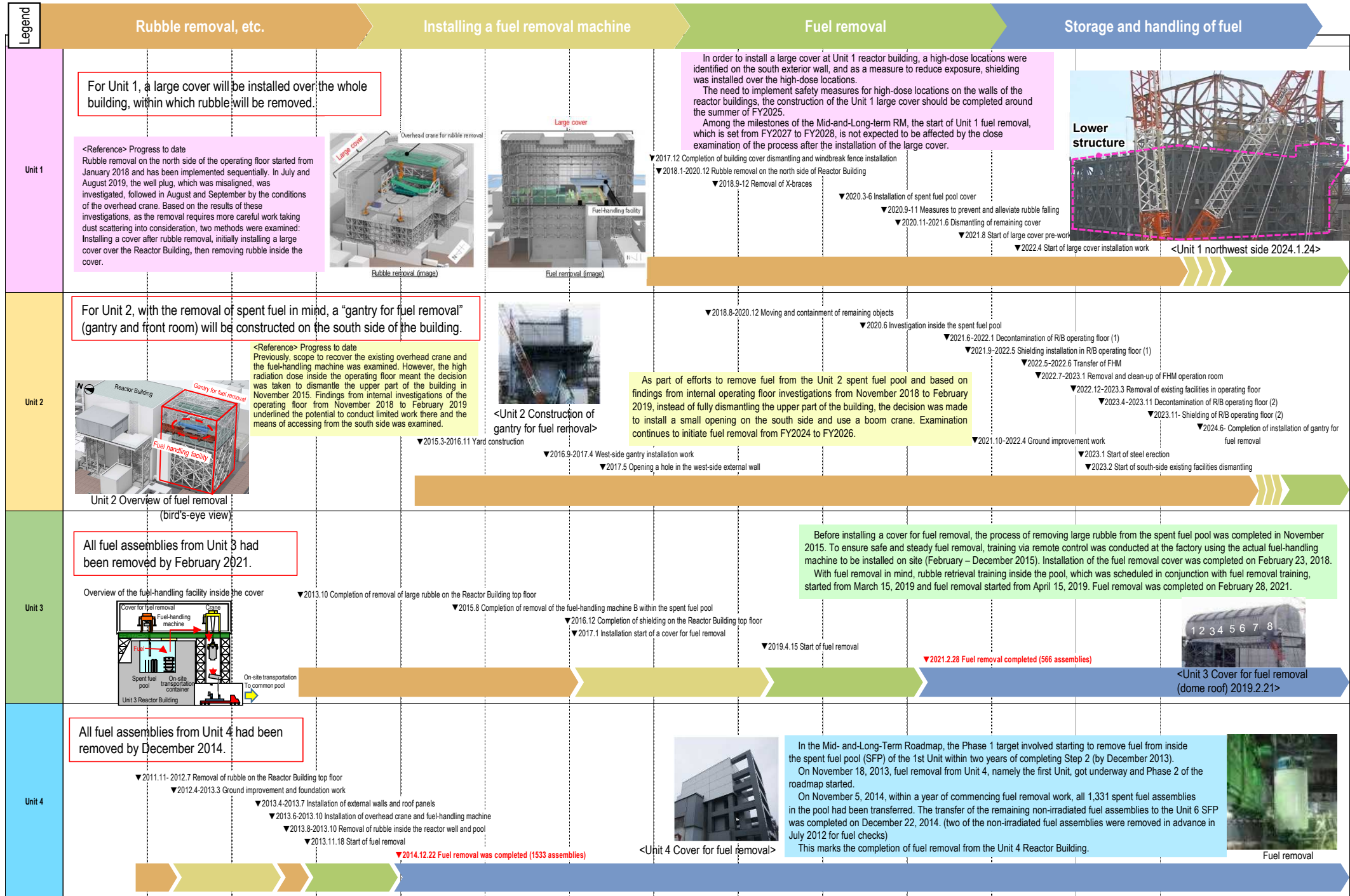
<https://www.iaea.org/topics/response/fukushima-daiichi-alps-treated-water-discharge-comprehensive-reports>

3 Removal of fuel from spent pool

Milestones of the Mid- and Long-Term Roadmap (major target processes)

- Completion of Unit 1-6 fuel removal (within 2031)
- Completion of installation of Unit 1 large cover (around FY2023), start of Unit 1 fuel removal (FY2027-2028)
- Start of Unit 2 fuel removal (FY2024-2026)

Reference 3/6
August 29, 2024
Secretariat of the Team for
Countermeasures for Decommissioning,
Contaminated Water and Treated Water



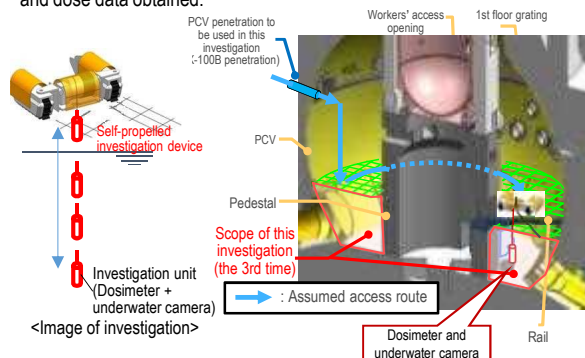
Milestones of the Mid- and Long-Term Roadmap (major target processes)

Start of fuel debris retrieval from the first unit (Unit 2). Expanding the scale in stages (within 2021 * The schedule will be extended for about 1 year due to the spread of COVID-19 infections)

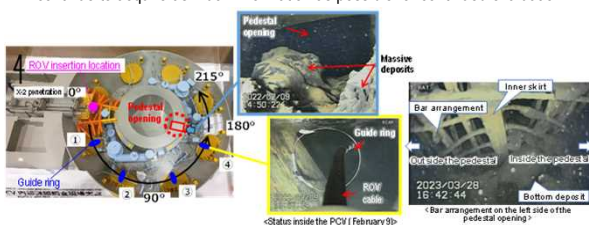
Before removing fuel debris, investigations inside the Primary Containment Vessel (PCV) are conducted to inspect the conditions there, including locations of fuel debris.

Unit 1 Investigation overview

- In April 2015, a device having entered the inside of the PCV via a narrow opening (bore: $\phi 100$ mm) collected information such as images and airborne dose inside the PCV 1st floor.
- In March 2017, an investigation using a self-propelled investigation device was conducted to inspect the spreading of debris to the basement floor outside the pedestal, with images taken of the PCV bottom status for the first time. The conditions inside the PCV will continue to be examined, based on the imagery and dose data obtained.



In February 2022, "the guide ring" was installed to facilitate the investigation. From March 28, 2023, the investigation inside the pedestal by ROV-A2 started and confirmed that a portion of the bar arrangement was exposed. Regarding the soundness of the pedestal, based on the past earthquake resistant evaluation by the International Research Institute for Nuclear Decommissioning (IRID), it was evaluated that even though a portion of the pedestal was lost, there would be no serious risk. However, as the present information is very limited, the investigation will continue to acquire as much information as possible for continued evaluation.



Unit 1 PCV internal investigation

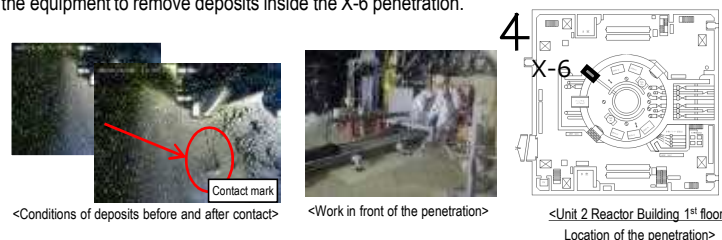
Investigations inside the PCV	1st (2012.10)	<ul style="list-style-type: none">- Acquiring images- Measuring the air temperature and dose rate- Measuring the water level and temperature- Sampling stagnant water- Installing permanent monitoring instrumentation
	2nd (2015.4)	<ul style="list-style-type: none">- Confirming the status of the PCV 1st floor- Acquiring images- Measuring the air temperature and dose rate- Replacing permanent monitoring instrumentation
	3rd (2017.3)	<ul style="list-style-type: none">- Confirming the status of the PCV 1st basement floor- Acquiring images- Measuring the dose rate- Sampling deposit- Replacing permanent monitoring instrumentation
	4th (From 2022.2)	<ul style="list-style-type: none">- Acquiring information inside PCV (inside/outside of the pedestal)- Acquiring images- Measuring deposit thickness and sampling deposit- Detecting deposit debris, 3D mapping
Leakage points from PCV	<ul style="list-style-type: none">- PCV vent pipe vacuum break line bellows (identified in 2014.5)- Sand cushion drain line (identified in 2013.11)	
<u>Evaluation of the location of fuel debris inside the reactor by measurement using muons</u> Confirmed that there was no large fuel in the reactor core. (2015.2-5)		

Unit 2 Investigation overview

- In January 2017, a camera was inserted from the PCV penetration to inspect the conditions of the rail on which the robot traveled. The results of a series of investigations confirmed some gratings had fallen and deformed as well as a quantity of deposit inside the pedestal.
- In January 2018, the conditions below the platform inside the pedestal were investigated. Based on the analytical results of images obtained in the investigation, deposits, probably including fuel debris, were found at the bottom of the pedestal. Moreover, multiple parts exceeding the surrounding deposits were also detected. We presumed that there were multiple instances of fuel debris falling.
- In February 2019, an investigation touching the deposits at the bottom of the pedestal and on the platform was conducted and confirmed that the pebble-shaped deposits, etc. could be moved and that hard rock-like deposits that could not be gripped may exist.



- In October 2020, as part of work to prepare for the PCV internal investigation and trial retrieval, a contact investigation to study deposits inside the penetration (X-6 penetration) was conducted, which involved inserting a guide pipe incorporating an investigative unit into the penetration. This confirmed that deposits inside the penetration had not deformed and come unstuck. The investigative information obtained will be utilized in the mockup test of the equipment to remove deposits inside the X-6 penetration.



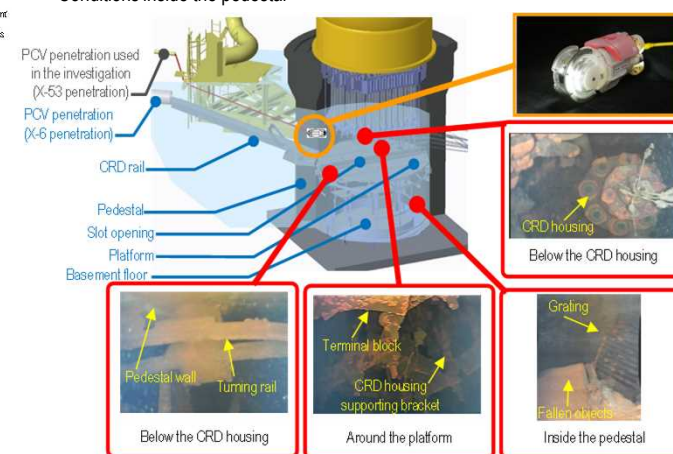
Unit 2 PCV internal investigation

Investigations inside the PCV	1st (2012.1)	- Acquiring images - Measuring the air temperature
	2nd (2012.3)	- Confirming water surface - Measuring the water temperature - Measuring the dose rate
	3rd (2013.2 – 2014.6)	- Acquiring images - Sampling stagnant water - Measuring water level - Installing permanent monitoring instrumentation
	4th (2017.1-2)	- Acquiring images - Measuring the dose rate - Measuring the air temperature
	5th (2018.1)	- Acquiring images - Measuring the dose rate - Measuring the air temperature
	6th (2019.2)	- Acquiring images - Measuring the dose rate - Measuring the air temperature - Determining characteristics of a portion of deposit
Leakage points from PCV	- No leakage from the torus chamber rooftop - No leakage from any internal/external surfaces of S/C	
<u>Evaluation of the location of fuel debris inside the reactor by measurement using muons</u> The existence of high-density materials, which were considered to constitute fuel debris, was confirmed at the bottom of RPV and in the lower part and outer periphery of the reactor core. It was assumed that a significant portion of fuel debris existed at the bottom of RPV. (2016.3-7)		

Unit 3 Investigation overview

- In October 2014, the conditions of X-53 penetration, which may be under water and which is scheduled for use to investigate the inside of the PCV, was investigated via remote-controlled ultrasonic test equipment. The results showed that the penetration was not under water.
- In October 2015, to confirm the conditions inside the PCV, an investigative device was inserted into the PCV from X-53 penetration to obtain images, data on dosage and temperature and sample stagnant water. No damage to the structure and walls inside the PCV was identified and the water level was almost identical to estimated values. In addition, the dose inside the PCV was confirmed to be lower than in other Units.
- In July 2017, the inside of the PCV was investigated using the underwater ROV (remotely operated underwater vehicle) to inspect the inside of the pedestal. Analysis of the imagery obtained in the investigation identified damage to multiple structures and the supposed core internals.
- Videos obtained in the investigation were reproduced in 3D. Based on the reproduced images, the relative positions of the structures, such as the rotating platform slipping off the rail with a portion buried in deposits, were visually understood.

<Conditions inside the pedestal>



Unit 3 PCV internal investigation

Investigations inside the PCV	1st (2015.10-12)	<ul style="list-style-type: none">- Acquiring images- Measuring the air temperature and dose rate- Measuring the water level and temperature- Sampling stagnant water- Installing permanent monitoring instrumentation (2015.12)
	2nd (2017.7)	<ul style="list-style-type: none">- Acquiring images- Installing permanent monitoring instrumentation (2017.8)
Leakage points from PCV	- Main steam pipe bellows (identified in 2014.5)	
<p>Evaluation of the location of fuel debris inside the reactor by measurement using muons</p> <p>The evaluation confirmed that no large lump existed in the core area where fuel had been placed and that a portion of the fuel debris potentially existed at the bottom of the RPV. (2017.5-9)</p>		

5 Management of solid radioactive waste

Milestones of the Mid- and Long-Term Roadmap (major target processes)

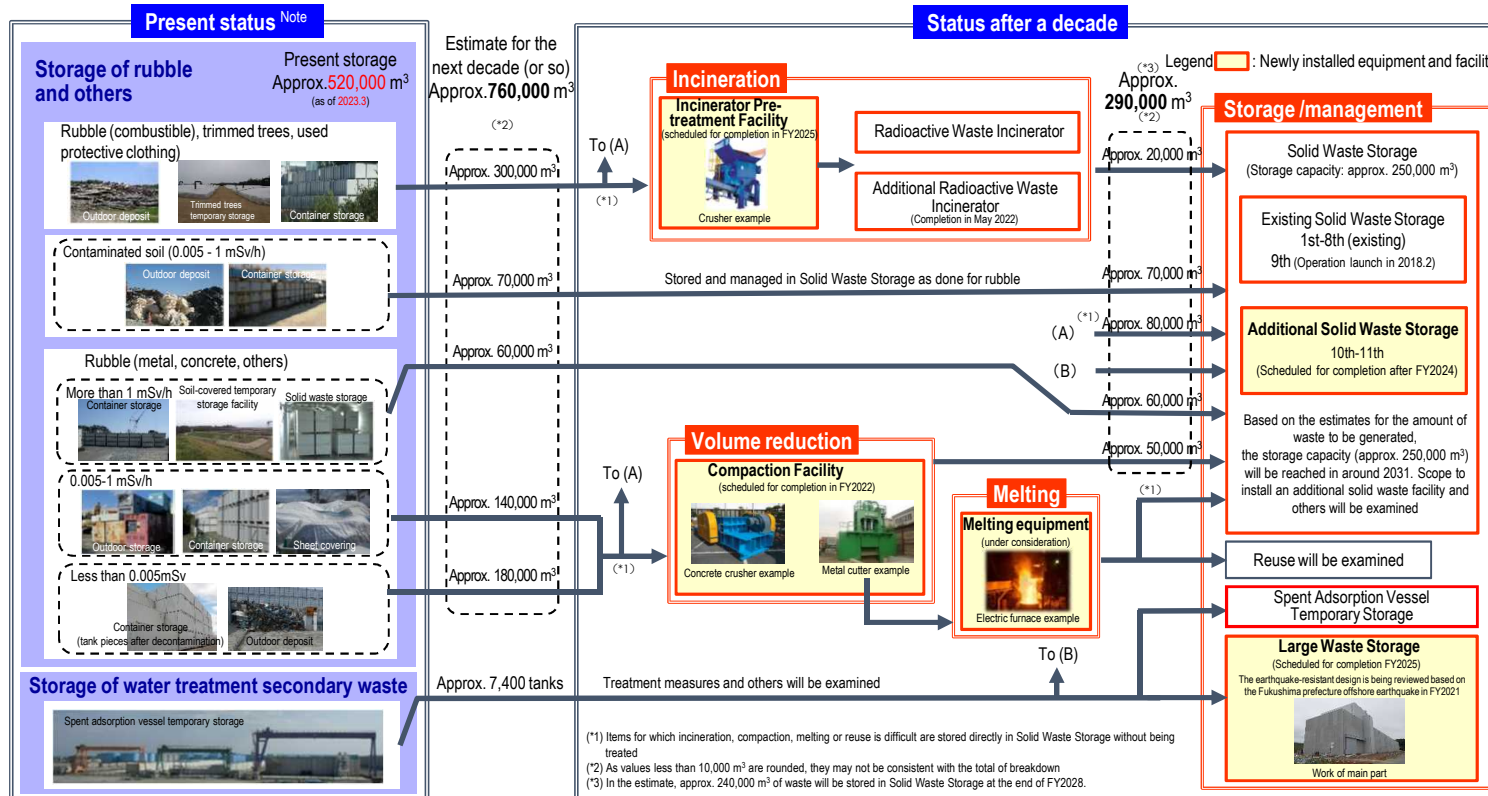
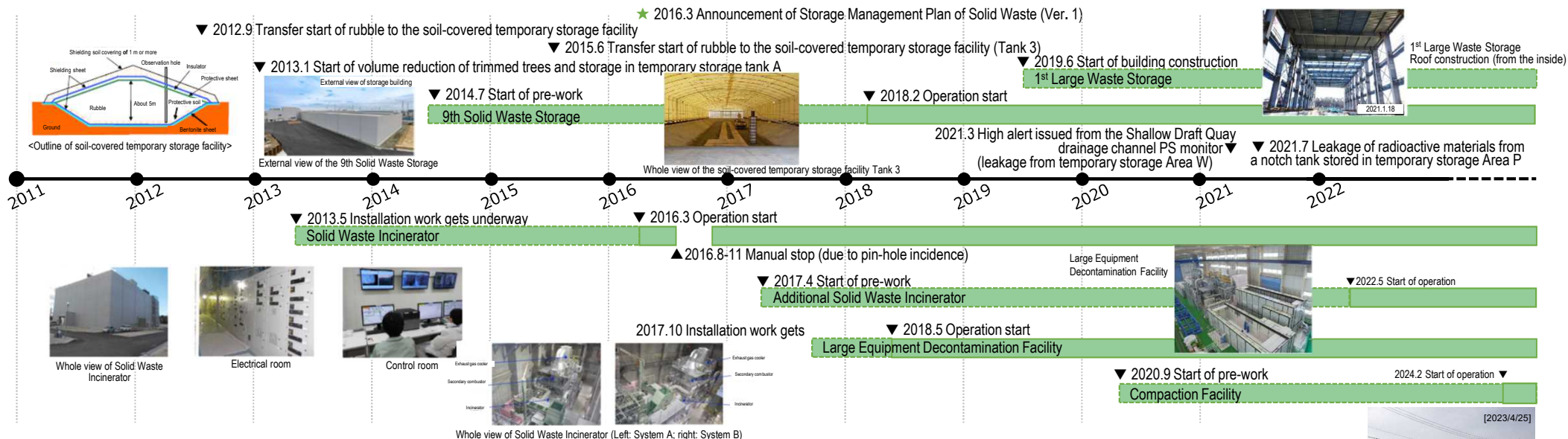
Eliminating temporary outdoor storage of rubble and others * Except for secondary waste of water treatment and materials for reuse or recycling (within FY2028)

Reference 5/6

August 29, 2024

Secretariat of the Team for Countermeasures for Decommissioning, Contaminated Water and Treated Water

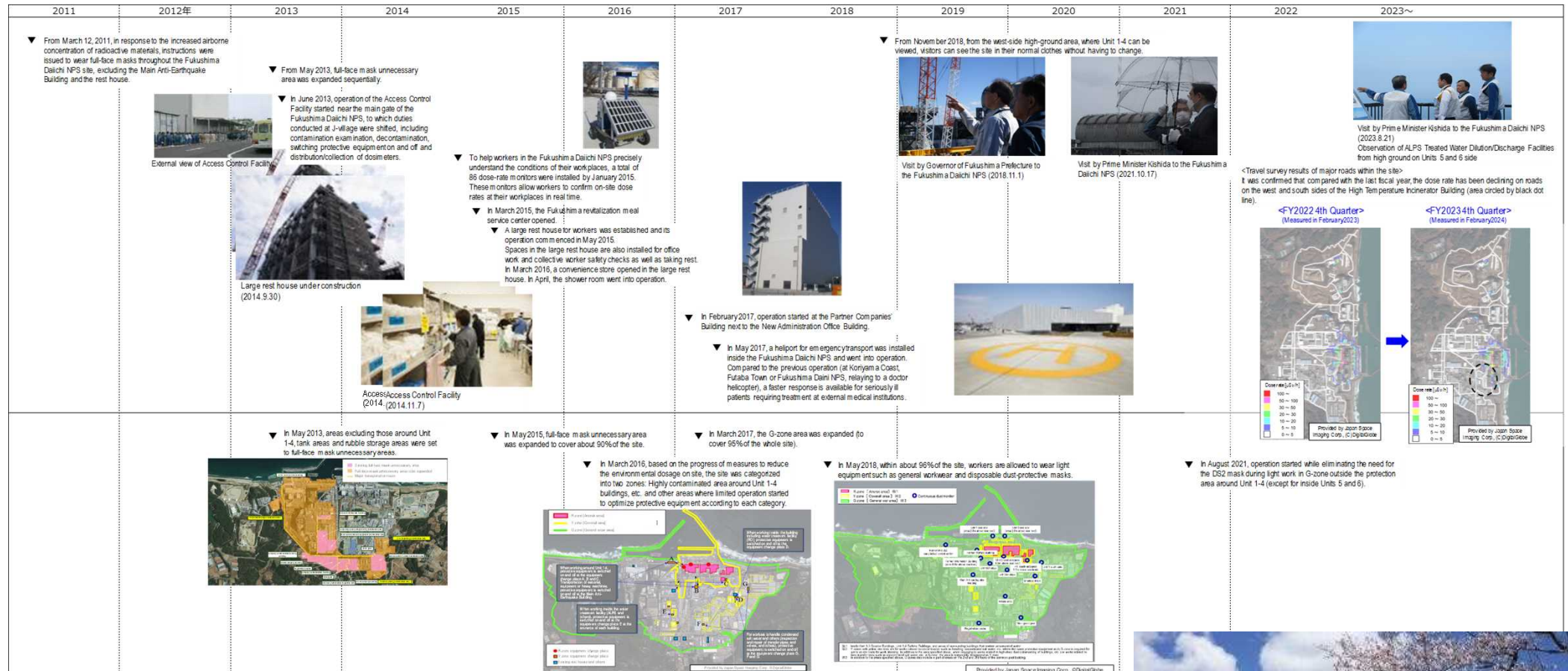
★ 2017.6 Revision ★ 2018.6 Revision ★ 2019.6 Revision ★ 2020.7 Revision ★ 2021.7 Revision ★ 2023.2 Revision ★ 2023.11 Revision



- The exposure dose at the site boundaries will be reduced by aggregation to indoor storage and eliminating outdoor storage.
- The exposure dosage in exhaust gas from incinerators and at site boundaries is measured and announced on the website and others.

While ensuring reliable exposure dose management for workers, sufficient personnel are secured. Moreover, while getting a handle on on-site needs, the work environment and labor conditions are continuously improved.

Regarding the site-wide reduction in the radiation dose and prevention of contamination spreading, the radiation dose on site was reduced by removal of rubble, topsoil and facing. Moreover, the operation was improved to use environmentally-improved areas as a Green Zone, within which workers are allowed to wear general work clothes and disposable dust-protective masks which are less of a physical burden.



Move in general working clothes
(2016.1.7)



Facing
(2017.4.13)

