Fuel Ammonia Supply Chain Establishment Project (Amount covered by the government: Up to 68.8 billion yen)

- In order to decarbonize thermal power generation, it will be important to use fuel ammonia so as to achieve the transition while still using existing facilities.
- Currently, ammonia supply is limited to fertilizer and other raw materials. <u>Building a fuel ammonia market</u> will require <u>a large-scale supply chain built through unified efforts by users and suppliers</u>.
- Japan has already <u>begun developing technology for ammonia co-combustion</u>, ahead of the rest of the world. From the viewpoint of rolling it out not only in Japan but also in Asia and other overseas markets soon, <u>develop</u> <u>and demonstrate manufacturing methods that will help increase the scale and reduce the cost and CO₂</u> <u>emissions on the manufacturers' side</u>, and <u>develop technology for high-ratio co-combustion and mono-fuel</u> <u>combustion on the users' side</u>.

Ammonia synthesis technology

- In order to reduce blue ammonia synthesis costs (operating costs by more than 15%), develop technology that can synthesize it at lower temperatures and pressures than the Haber–Bosch process.
- <u>Catalysts need to be developed, and</u> <u>their activity and stability improved</u>.



Source: Materials released by NEDO

Note: Nitrogen and hydrogen molecules separate into atoms via a catalyst. These combine to form ammonia.

Green ammonia synthesis

- In order to <u>reduce the cost of green</u> <u>ammonia</u>, develop a <u>hydrogen-free</u> manufacturing method.
- <u>A catalyst needs to be developed for the</u> <u>electrodes and electrolyte</u> used for synthesis.



Manufacturing co-combustion and mono-fuel combustion burners

- Develop the high-ratio co-combustion and monofuel combustion burners (more than 50% on the actual equipment) needed for high-ratio cocombustion and mono-fuel combustion in boilers and turbines.
 - New burners need to be manufactured to solve the technical challenges of <u>higher NOx emissions</u>, <u>poorer heat absorption, and ignition instability</u> that will arise when the ammonia mixing ratio is increased. The newly developed burners will also need to be used to demonstrate the flow volume, flow rate, and blow-in position.





Source: IHI press release